Important tips:

Once mixed, Kerapoxy is much easier to apply and clean up within the first 30 minutes. Kerapoxy also boasts a working time of up to 60 minutes.

If you are installing Kerapoxy by yourself, use a 1 U.S. qt. (946 mL) container.

If you have someone to help you with the cleanup, use a 1 U.S. gal. (3,79 L) container.

We recommend using a 1 U.S. qt. (946 mL) container when grouting countertops and vertical surfaces. Smaller quantities are easier to control and are less likely to harden before completely applied.

Prepare to work at a comfortable pace! Kerapoxy will require more time to apply and clean than conventional Portland-cement-based grouts. Using the proper tools and application procedures will greatly enhance your efficiency.

Tools for installing Kerapoxy as a grout:

- Proper personal protective equipment (PPE)
- Margin trowel (if mixing by hand) or drill mixer with a paddle suitable for epoxy
- Good supply of clean water
- Dense rubber grout float with new, clean edges
- Cellulose sponge (ordinary foam sponges will react with Kerapoxy and disintegrate)
- White nylon scrubpads
- Terrycloth-type towel

For more information on the complete line of MAPEI products, call 1-800-42-MAPEI (1-800-426-2734) or visit our Website at www.mapei.com.
How to install *Kerapoxy* as a grout

Before you start…
Avoid installing in temperatures below 60°F (16°C) and above 90°F (32°C).

**STEP 1**
Remove the Part B bottle from the protective plastic bag found inside the *Kerapoxy* container. Pour the entire contents of Part B into Part A (premixed paste). Place the screwcap back on the Part B bottle and turn the bottle upside down.

**STEP 2**
Mix both parts uniformly by either drill mixing at a low speed or using a margin trowel to mix by hand. Add any remaining Part B liquid still in the bottle. Make sure to completely combine both parts; any unmixed material will not harden.

**STEP 3**
Once the *Kerapoxy* is mixed, empty the entire mixture onto the surface to be grouted and place in small piles to extend working time. Apply immediately.

**NOTE:** When applying *Kerapoxy* grout on walls, start from the bottom and work your way up. Follow by spritzing water onto the vertical surface and cleaning as previously directed.

**STEP 4**
Grasp the rubber grout float using both hands and spread *Kerapoxy* into the tile joints. Make sure to completely fill the grout joints. Hold the rubber grout float at a 45° angle. Using the sharp edge of the float, pull it across the tile surface so as to remove the excess *Kerapoxy*. Wipe off the material from the float after each swipe. Continue until all excess *Kerapoxy* has been removed.

**STEP 5**
Soak a white nylon scrub pad with clean water without squeezing out any excess. Apply immediately to the freshly applied *Kerapoxy* and lightly scrub the grouted surface until suds form.

**STEP 6**
Use the rubber float as a squeegee to collect the water slurry. Discard slurry in accordance with local bylaws.

**STEP 7**
While the *Kerapoxy* grout is still fresh, soak a terry-cloth type of towel. Wring out most of the water, and then lay the towel flat on the tile and drag it across as shown.

**NOTE:** Heavy terrycloth towels work most effectively. Another option is a cellulose sponge.

**After you are done…**
A neutral cleaner can be used the next day for followup cleaning. Scrub the tile area using a nylon pad and rinse with warm water. If a film still is evident after 21 hours, a specially designed epoxy film remover can be used. Questions? Call 1-800-42-MAPEI (1-800-426-2734).