



Ultrabond Eco VS30



Multi-purpose adhesive for vinyl, textile and linoleum floor-coverings



WHERE TO USE

Highly shear resistant, wet-bed dispersion adhesive, specific for PVC and linoleum floorings on absorbent substrates. Also suitable for all common textile floor covering types.

For use in interior applications. Suitable on:

- level and absorbent surfaces;
- underfloor heating systems.

It can be used for:

- static and dynamic loads in residential and commercial areas;
- stresses from chair castors according to EN 12529.

Some application examples

Use **Ultrabond Eco VS30** for bonding:

- homogeneous and heterogeneous PVC floor coverings, sheets and tiles;
- PCV and multilayer PVC floor coverings;
- linoleum with natural jute backing;

Also suitable as multi-purpose adhesive for bonding:

- textile floor coverings with all common backings (latex-primed, PVC and polyurethane foam, natural jute and Action-Bac® backed carpets, etc.);
- needle-punch woven flooring also in latex;

- flocked textile floorings.

TECHNICAL CHARACTERISTICS

Ultrabond Eco VS30 is a solvent free, acrylic adhesive in water dispersion, formulated in a ready to use light beige paste.

It is characterized by a rapid set and forms a hard and rigid cohesive final film.

Product properties:

- very easy to apply;
- short to no waiting time;
- excellent wetting;
- rapid set development;
- exposure to castor wheels in accordance with DIN EN 12529;
- solvent free;
- non-flammable;
- EMICODE EC1 Plus (very low emission);
- Blauer Engel RAL-UZ 113;
- harmless to the health of the installer and the end-user.

RECOMMENDATIONS

- Install in recommended temperatures, normally between +15°C and +35°C.

Ultrabond Eco VS30



Use of Ultrabond
Eco VS30 for laying
linoleum



Use of Ultrabond
Eco VS30 for laying
carpet

TECHNICAL DATA (typical values)

PRODUCT IDENTITY

Consistency:	creamy paste
Colour:	beige
Density (g/cm ³):	1.35
pH:	7.5
- EMICODE: - Blauer Engel:	EC1 Plus - very low emission RAL-UZ 113 For further information refer to the Material Safety Data Sheet

APPLICATION DATA (at +23°C - 50% R.H.)

Application temperature range:	von +15°C bis +30°C
Waiting time:	10-20 minutes
Open time:	20-30 minutes
Set to light foot traffic:	3-5 hours
Ready for use:	24-48 hours

FINAL PERFORMANCE DATA

PEEL 90° adhesion test according to EN 1372 (N/mm): homogeneous PVC: heterogeneous PVC: linoleum: carpet with Action-Bac®:	in compliance with EN 14259
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- Do not install on substrates not protected from rising damp.
- Use reactive adhesives in the event of extreme temperatures due to solar radiation, intense mechanical stress by lift truck, forklift, etc. or moisture from above (in particular when the floor coverings are not welded or sealed).
- For vinyl floor-coverings with poor dimensional stability, use a specific adhesive with the capacity to withstand movements caused by temperature variations, such as **Ultrabond Eco VS90 Plus** or **Ultrabond Eco 4 LVT**.

APPLICATION PROCEDURE

Preparation of the substrate

Substrates must be dry, absorbent, level, sound, mechanically strong, free of dust, loose particles, cracks, paints, wax, oil, rust, traces of gypsum or other products that can interfere with bonding.

On non-absorbent substrates, apply a smoothing compound to a minimum thickness of 2 mm.

Commonly, the moisture content must be max 2%-2.5% for cementitious substrates, max. 0.5% for gypsum or anhydrite-based substrates.

Anyway, the regulations of each country must be strictly followed.

It is essential to make sure there is no rising damp present. Un-bonded screeds laid over lightweight concrete or over insulation and screeds laid directly onto earth must be separated by a vapour barrier to prevent rising damp.

To repair cracks in the substrate, consolidate and waterproof screeds, form new fast-drying screeds and level uneven substrates, please refer to the relevant technical documentation or contact the MAPEI Technical Services Department.

Acclimatisation

Before starting the installation, make sure that the floor or wall covering and the substrate are acclimatized to the recommended temperatures and R.H.

Spreading the adhesive

Ultrabond Eco VS30 is ready to use and does not need any preparation. Before using, stir the adhesive in the bucket. Apply the adhesive evenly to the substrate with a suitable notched trowel.

Installing the flooring

Follow the manufacturer's instructions.

Leave a waiting time according to the application quantity, climatic conditions, substrate absorbency and type of covering. Only apply as much adhesive as can be covered within the open time (20-30 min.) and with good transfer to the backing of the covering.

Lay the floor covering whilst still wet: the adhesive ridges has to be impressed. Take care to avoid air pockets and carefully rub the floor covering down to ensure good adhesive transfer to the backing. Avoid excessive stress at the seams. After some minutes installing the floor covering, it is always necessary to carefully roll it down again or to firmly rub it down.

Note: waiting and open time may vary depending on temperature, relative humidity and absorbency of the substrate. They will be shorter at higher temperatures and lower humidity, but longer at lower temperatures, higher humidity and with low absorbent substrates.

Cleaning

While still wet, **Ultrabond Eco VS30** can be cleaned from floor coverings, tools, hands and clothing. When dry, clean with alcohol or a suitable solvents.

CONSUMPTION

Consumption varies with uniformity of substrate, the back of the flooring and type of trowel used.

- MAPEI trowel no. 1: approx. 300-350 g/m²;
- MAPEI trowel no. 2: approx. 400-450 g/m²;
- Notch TKB A1/A2: approx. 250-350 g/m²;
- Notch TKB B1: approx. 350-400 g/m²;
- Notch TKB B2: approx. 400-500 g/m².

PACKAGING

Ultrabond Eco VS30 is available in 16 kg drums.

STORAGE

Under normal conditions, **Ultrabond Eco VS30** is stable for at least 12 months in its original sealed packaging. Protect from frost.

SAFETY INSTRUCTIONS FOR PREPARATION AND APPLICATION

Ultrabond Eco VS30 is not considered dangerous according to current norms regarding the classification of mixtures. It is recommended to use protective gloves and goggles and to take the usual precautions for handling chemicals. Keep out of reach of children. Ensure good ventilation during and after application and drying. Avoid eating, drinking or smoking while processing this product. In case of contact with eyes or skin rinse immediately with plenty of water. Do not allow product to reach sewage system or any water course. Do not allow to penetrate the ground/soil. Only properly emptied containers may be recycled.

Dried product residues can be disposed of as normal household waste.

Clean tools with soap and water immediately after use.

Contains 2-ottil-2H-isotiazol-3-one and BIT. For information for allergic people, please call at +39/02/37 67 3.1

For further and complete information about the safe use of our product please refer to the latest version of our Material Safety Data Sheet.

PRODUCT FOR PROFESSIONAL USE.

WARNING

Although the technical details and recommendations contained in this product data sheet correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In every case, the user alone is fully responsible for any consequences deriving from the use of the product.

Please refer to the current version of the Technical Data Sheet, available from our website www.mapei.com

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The contents of this Technical Data Sheet ("TDS") may be copied into another project-related document, but the resulting document shall not supplement or replace requirements per the TDS in effect at the time of the MAPEI product installation. For the most up-to-date TDS and warranty information, please visit our website at www.mapei.com. ANY ALTERATIONS TO THE WORDING OR REQUIREMENTS CONTAINED IN OR DERIVED FROM THIS TDS SHALL VOID ALL RELATED MAPEI WARRANTIES.



"Der Blaue Engel" is a German mark of ecological quality used to identify products which respect the environment, contractors and end users. MAPEI products carrying this logo have been tested according to strict criteria defined by the German standard RAL-UZ 113 and, because they are with very low emission of volatile organic compounds, also offer advantages for the environment and public wellbeing.



This symbol is used to identify Mapei products which give off a low level of volatile organic compounds (VOC) as certified by GEV (Gemeinschaft Emissionskontrollierte Verlegewerkstoffe, Klebstoffe und Bauprodukte e.V.), an international organisation for controlling the level of emissions from products used for floors.



Our Commitment To The Environment
MAPEI products assist Project Designers and Contractors create innovative LEED (The Leadership in Energy and Environmental Design) certified projects, in compliance with the U.S. Green Building Council.

All relevant references for the product are available upon request and from www.mapei.com



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