





THE MAPEI COLOUR SYSTEM.

UNIQUE TECHNOLOGIES FOR CUTTING-EDGE

PERFORMANCES.



COATING LINE

Wall coatings and thermal insulation products

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Mapei and wall coatings: a long history of research

The story of Mapei starts precisely with colour: in 1937 Rodolfo Squinzi founded M.A.P.E.I., marking the start of the production of Silexcolor silicate-based paint and the first brick of what would become an impressive structure. And since then, there has been a non-stop string of successful products based on research into solutions to real problems.

And what makes **Mapei** so unique is the compatibility between building products and coloured coatings, the basis for **fully integrated renovation systems**. Synergic interactions with the ability to overcome whatever problem you encounter on site and to always offer specific solutions.

Technologically advanced and the result of intense laboratory testing, Mapei primers, paints and coating products provide protection against the rigours of normal use and aggressive atmospheric agents and have the ability to overcome every type of problem related to facades and interior surfaces. A complete range of coatings and colours with certified performance properties, perfect for rehabilitating historic buildings or enhancing contemporary architecture.







The Mapei colour facility

In 2008 **Mapei** opened a 2,000 m² manufacturing plant with an annual production capacity of 20,000 tonnes of paint and textured coatings.









What is a **painting product?**

Paint is a mainly liquid substance which, once applied on a surface, forms a **continuous**, **solid film** with **decorative** and **protective properties**.

Types and classifications

There are thousands of types of painting products available on the market and they are classified according to numerous parameters based on the components they contain, the type of technology adopted and area of application.

There are also many different areas of use: certain paint products are specific for **industrial use** while others are for **use in the construction sector**. And it is for the construction sector that Mapei products are mainly targeted: not only for building new **commercial and residential structures**, but increasingly for **protective coatings on infrastructures** such as bridges, dams and viaducts. Structures that require products with specific functions as well as colour.



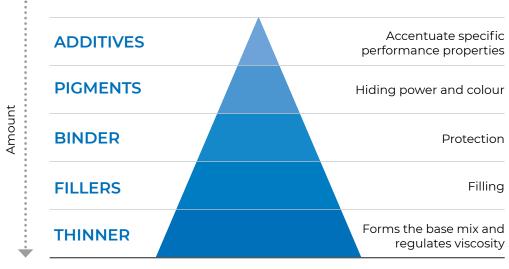




Components

The components used to formulate paints for the construction sector may be divided into **5 large families**.

- Additives: usually added in small quantities, they are very important because they provide particular performance properties to the final product.
- **Pigments**: these are what give paint its **actual true colour** and determine its level of hiding power.
- **Binder**: consisting mainly of **resins in dispersion**. Ensures a good bond with the substrate and adequate durability over the years.
- **Fillers**: determine the physical and mechanical properties, thickness and surface finish of the paint.
- **Thinner**: gives paint its viscosity and forms the mix base: can be either water-based or solvent-based.



Composition of paint

Advantages of a quality product



GREATER DURABILITY



EVEN FINAL FINISH



LOW DIRT



QUICK APPLICATION THANKS TO HIGH COVERING CAPACITY





Colour according to **Mapei**

Colour is much more than just a decorative feature and becomes an active part of an integrated application system: Mapei coatings interact with the substrate and help improve its durability and resistance. Beauty remains, nonetheless, a mainstay and Mapei's approach to colour is like a science. All finishing products are available in a wide range of shades thanks to the ColorMap® automatic colouring system. The Mapei colouring system is able to take variations caused by ageing into account to create a perfect match, formulate shades from other colour charts and recreate any hues to comply with urban planning restraints, as well as offer 1,002 hues from the Mapei Master Collection fan.

The Master Collection

The Master Collection was created by analysing more than 10,000 hues using a special software to visualise the position of colours on a chromaticity diagram, enabling identification of the colour phases that need to be implemented according to a suite of search parameters. Each shade was analysed and a measurement and control of their technical data was performed: reflectance index, level of coverage and resistance to light. In so doing, a sequence of shades was created that made the distance between the colours truly perceptible.





Position of colours on a chromaticity diagram

Identification of colour phases



Distance between colours always perceptible



- Error-free formulation of any colour subject to urban planning constraints.
- Precise reproducibility
 of any shade; even takes
 into account colour variations
 due to ageing.
- Infinite choice of shades, no chromatic limitations.
- Immediate availability of product samples in any colour.
- Quick order fulfilment without having to stock large product inventories.

The **Master Collection** is an exclusive collection of **1,002 original Mapei shades** available with precision and reliability using the **ColorMap**® automatic colouring system.

- Colours for external surfaces with high chromatic stability, guaranteed by passing accelerated ageing tests with a Weather-Ometer.
- Colours with high resistance in alkaline environment, with a choice of shades for both silicate and siloxanebased systems.
- Colours with a reflectance index suitable for Mapetherm systems.

ColorMap®: Automatic Colouring System

Obtaining the colour you are looking for, in real time, is easy with ColorMap®, the exclusive colouring system by Mapei that makes our colour service so extensive, efficient, precise and quick. The multitude of shades obtainable is practically infinite because, apart from the pre-set shades in the system, it also offers the possibility of reading any sample colour with a special spectrophotometer and translating it into one of the finishing products by Mapei. With practically zero margin of error.

Configuration

- 16-port, modular **electronic dispensing unit** for automatic, precise colouring paste dosage;
- Gyroscopic shaker;
- Benchtop sphere spectrophotometer;
- Instrumental colour formulation software, client database for bespoke colours and colour formulation archive.







Research and development

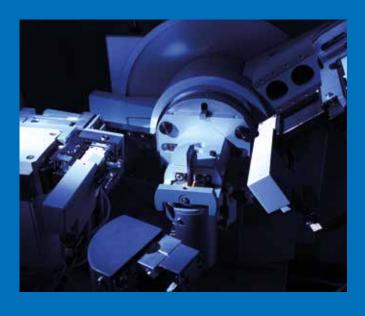
Our laboratories

Mapei has always invested heavily into Research and Development. The Mapei laboratories are the heart of the company and carry out the development and formulation of definitive products and materials for the client. They are equipped with the latest, cutting-edge diagnostics instruments and have the support of the Central Analysis Laboratory to analyse construction deficiencies, identify the cause of deterioration and verify the effectiveness of suggested solutions.



Standards compliancy

All our repairing and finishing systems come with complete, exhaustive and precise documentation regarding their performance properties, thanks to the use of sophisticated evaluation equipment and an extensive range of testing and measuring instruments. In this way, they comply with the requirements of standards currently applied in any country.





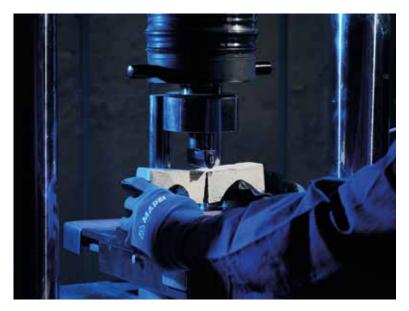


32 research centres in 20 countries

The primary objective of **Mapei**'s commitment to research is to supply users with innovative, safe solutions to improve all aspects of site work, including the most complex, difficult ones. Mapei's research scientists work as part of a global network of 32 R&D Centres, including our main Corporate Research Centre in Milan, which coordinates the activities of the other 31 laboratories around the world. Equipped with cutting-edge equipment and instruments, the various Centres operate in close synergy and also collaborate constantly with universities and scientific and industrial research institutes. The R&D laboratories also provide support to the Technical Services Department to help identify solutions to all the problems and the most complex requirements of our clients, and are flanked by the quality control laboratories of all the Group's 86 production facilities.

Mapei R&D centres around the world

| 6 Italy | 1 China | 1 Norway |
|--------------------|----------------------|----------------------|
| 1 Canada | 1 South Korea | 1 Poland |
| 5 USA | 1 UAE | 1 Singapore |
| 2 Austria | 2 France | 1 Switzerland |
| 2 Germany | 1 India | 1 Spain |
| 1 Argentina | 1 Malaysia | 1 Colombia |
| 1 Australia | 1 Mexico | |



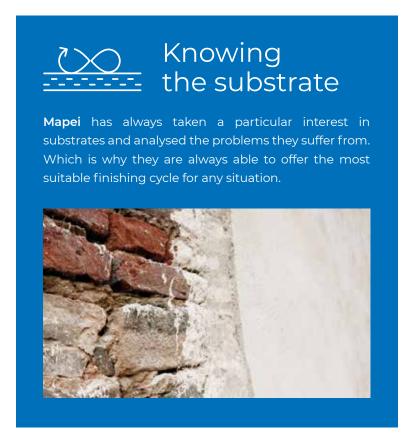




Site and laboratory testing for certain results

Mapei works alongside its clients to help them identify the most appropriate restoration system. In-depth laboratory analysis is backed up by direct site experience. When carrying out diagnostic work, the starting point is samples taken from the site which then undergo rigorous analysis using an environmental scanning electronic microscope (ESEM), thermogravimetric analysis, differential scanning calorimetry and infrared spectroscopy to obtain a certain diagnosis of the structure.

A complete report on its condition and the cause of the problem is issued, which is followed up with a Mapei solution to cure the problem and maintain the results. And it is these site tests that have allowed us to catalogue the solutions which, over the years, have given the most reliable results. A double assessment, in the lab and from a practical application, which enables us to guarantee stable and durable restoration work over the years.







DIAGNOSTICS

Understanding and analysing a substrate enables to identify the cause of deterioration

SAMPLING



Core sampling



Sample

ANALYSIS LABORATORY



X-RAY DIFFRACTION

Mineralogical composition



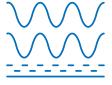
OPTICAL AND ELECTRON MICROSCOPE

Petrographic and colour analysis



THERMOGRAVIMETRIC ANALYSIS AND DIFFERENTIAL SCANNING CALORIMETRY

Carbonate, gypsum, free lime, sulphate and moisture content analysis



INFRARED SPECTROSCOPY

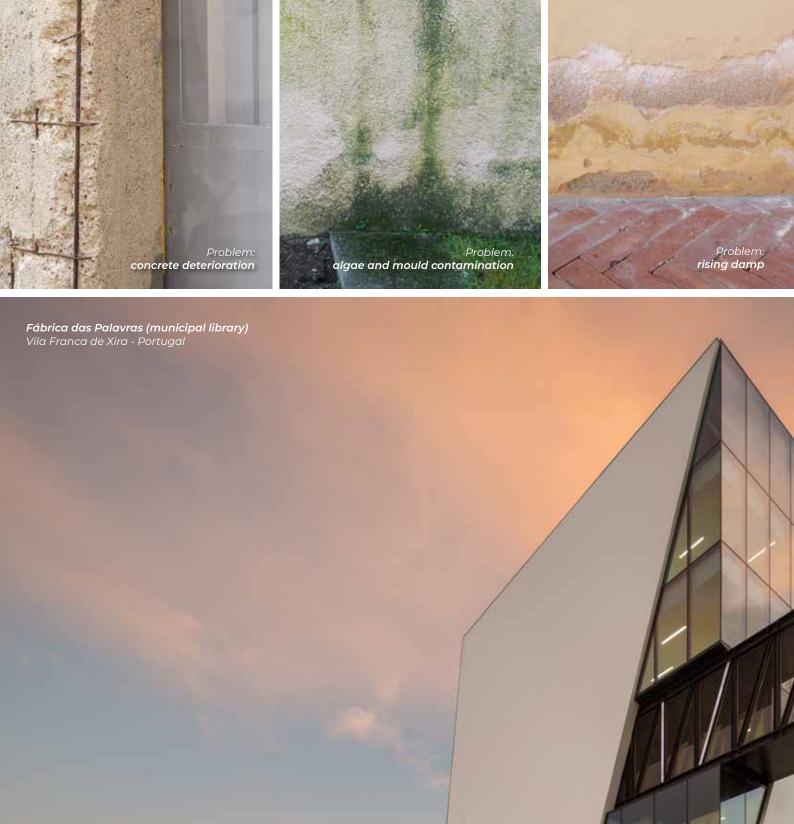
Analysis of organic components



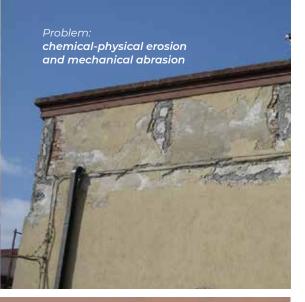
Qualified technical team available to analyse samples and provide assistance and support.

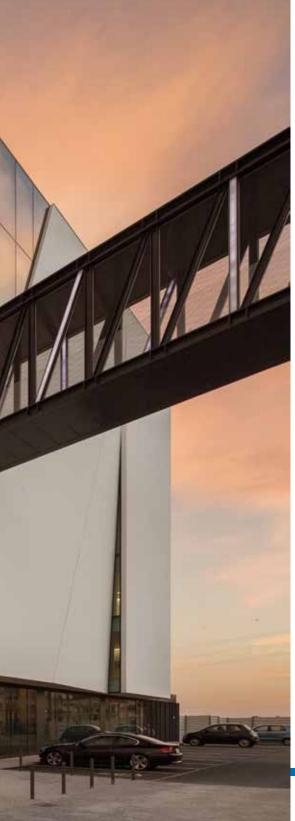


FINAL TECHNICAL REPORT



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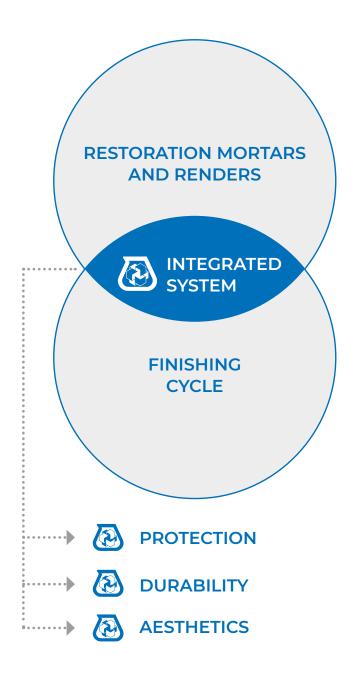






The concept of "system"

Mapei knows its substrates really well. Thanks to their extensive experience and range of high performance products from the Building Products Line, they are in a position to propose finishing products as an integral part of a system in which the various products work together in perfect synergy, layer after layer.





Mapei systems



ACRYLIC

Multi-purpose acrylic coatings with high adhesion and filling properties for painting the surface of all types of masonry.





ELASTOMERIC

Permanently elastic coatings for any surface. Provide protection against cracking and carbonation.



SILICONE-BASED

Silicone-based coatings that combine high water-repellence with high breathability.





ACRYL-SILICONE BASED

Highly versatile, water-repellent and breathable hybrid finish.



SILICATE-BASED

Mineral finish for maximum water vapour permeability.





ANTICARBONATION

Anti-carbonation coatings with high colour durability for protecting and decorating the surface of masonry and concrete.











HYDROPHOBIC IMPREGNATORS

Silane-siloxane, hydrophobic finish with high water repellence for colourless protection on exposed coatings.



MULTI-PURPOSE ENAMEL

Water-based enamels for interior and exterior surfaces, specific for protecting and decorating wood, metal and rigid PVC.







WATER-BASED AND ENAMEL WALL PAINTS

High-performance coatings for interior use, quick and simple application.





In order to be competitive on the global market, Mapei products comply with the most severe international standards. Thanks to continuous improvement in terms of performance and formulation, all the various lines comply with every standard. Mapei adopts certified management systems for all quality, environmental and health and safety aspects which comply with international standards ISO 9001, ISO 14001 and OHSAS 18001. What is more, it promotes sustainability issues by subscribing to international programmes and organisations and developing products and solutions that help safeguard the environment and our health.

Certification and CE marking

All masonry coatings are covered by harmonised technical specifications compliant with European Construction Products Regulation (CPR 305/2011/EU) and have CE marking on their packaging and technical support documentation. Special logos also indicate the reference Euronorm covering the testing and classification of each particular product.

























Mapei technology

Thanks to their continuous research and development work, **Mapei** has developed products that improve the level of comfort in the environments where they are applied and help safeguard the health of those who use them.



BIOBLOCK® TECHNOLOGY

Innovative technology that prevents the formation of mould.



DROP EFFECT® TECHNOLOGY

Exclusive **Mapei** technology that reduces absorption of surface water.



ULTRALITE TECHNOLOGY

Makes adhesives lighter: higher yield, less effort and lower impact on the environment from transportation.



FAST TRACK TECHNOLOGY

Fast-setting performing products.

Environmental product certification







GEV

Primers with EMICODE EC1 and EMICODE EC1 PLUS certification, for "products with very low emission of volatile organic compounds" issued by GEV (a German association that controls emission levels from construction materials), are a guarantee of environmental wellbeing and excellent indoor air quality in our homes.



LOGO SANITAIRE - ÉMISSIONS DANS L'AIR INTÉRIEUR

This is a mandatory label in France on **construction products for internal use**. Similarly to energy rating labels on electrical appliances, this system **certifies the class of a product** (A+ is the best, C the worst) according to its emission of volatile organic compounds (VOC) to help safeguard indoor air quality and, as a result, the health and wellbeing of end users.



EPD

An **Environmental Product Declaration** is a type III declaration according to ISO 14025 which describes the **impact a product has on the environment throughout its lifecycle** and is measured using LCA (Life Cycle Assessment) methodology and certified by an accredited third-party body.

Compliance with environmental building protocols



LEED

LEED v4 Leadership in Environmental and Energy Design is a protocol developed by GBC US which allows a building to be certified with a view to environmental sustainability. Mapei products play a part in obtaining important credits thanks to their EPDs and products with very low emission levels of VOC.



MEC

MEC (**Minimum Environmental Criteria**) have been mandatory for all public sector projects since 2017: **Mapei** products comply with the requirements of this protocol.







| TECHNOLOGY | PRODUCT | USE | ТҮРЕ | CE MARKING CE 1504 CE 15824 EN 998 | | |
|--|--|------------|--|---|--------------|--------------|
| Acrylic | Malech | I/E | Primer | | | |
| Acrylic | Quarzolite Base Coat | I/E | Pigmented primer | | | |
| Acrylic | Quarzolite Pittura | I/E | Paint | | | |
| Acrylic | Quarzolite HF Plus | I/E | Paint | | | |
| Acrylic | Quarzolite Tonachino | I/E | Textured coating | | 2 | |
| Acrylic | Quarzolite Tonachino Plus | I/E | Textured coating | | @ | |
| Acrylic | Quarzolite Tonachino PRO | I/E | Textured coating | | & | |
| Elastomeric | Elastocolor Primer | I/E | Primer | | | |
| Elastomeric | Elastocolor Rasante | I/E | Intermediate/finish | & | | |
| Elastomeric | Elastocolor Rasante SF | I/E | Intermediate/finish | & | | |
| Elastomeric | Elastocolor Pittura | I/E | Paint | 2 | | |
| Elastomeric | Elastocolor Pittura Plus | I/E | Paint | & | | |
| Elastomeric | Elastocolor Waterproof | I/E | Paint | & | & | |
| Elastomeric | Elastocolor Tonachino Plus | I/E | Textured coating | <u>@</u> | (6) | |
| Silicone-based | Silancolor Cleaner Plus | I/E | Hygienising treatment | | | |
| Silicone-based | Silancolor Primer | I/E | Primer | | | |
| Silicone-based | Silancolor Primer Plus | I/E | Primer | | | |
| Silicone-based | Silancolor Base Coat | I/E | Pigmented primer | | | |
| Silicone-based | Silancolor Base Coat Plus | I/E | Pigmented primer | | | |
| Silicone-based | Silancolor Pittura | I/E | Paint | | | |
| Silicone-based | Silancolor Pittura Plus | I/E | Paint | | & | |
| Silicone-based Silicone-based | Silancolor Tonachino Silancolor Tonachino Plus | I/E I/E | Textured coating Textured coating | | <u>@</u> | |
| Acryl-silicone based | Ouarzolite Tonachino PRO S | I/E | Textured coating | | B | |
| Acryl-silicone based | Silancolor AC Pittura | I/E | Paint | | | |
| Acryl-silicone based | Silancolor AC Pittura Plus | I/E | Paint | | | |
| Acryl-silicone based | Silancolor AC Tonachino | I/E | Textured coating | | & | |
| Acryl-silicone based | Silancolor AC Tonachino Plus | I/E | Textured coating | | & | |
| Silicate | Silexcolor Primer | I/E | Primer | | | |
| Silicate | Silexcolor Base Coat | I/E | Pigmented primer | | | |
| Silicate | Silexcolor Pittura | I/E | Paint | | | |
| Silicate | Silexcolor Marmorino | I/E | Decorative coating | | | |
| Silicate | Silexcolor Tonachino | I/E | Textured coating | | & | |
| Anti-carbonation | Colorite Beton | I/E | Paint | & | | |
| Anti-carbonation | Colorite Performance | I/E | Paint | <u>@</u> | | |
| | | | | ' | | <u>'</u> |
| Hydrophobic impregnators | Antipluviol | I/E | Hydrophobising | | | |
| Hydrophobic impregnators | Antipluviol S | E | Hydrophobising | @ | | |
| Hydrophobic impregnators | Antipluviol W | I/E | Hydrophobising | | | |
| Multi-purpose enamel paint | Dursilac Base Filler | I/E | Wood primer | | | |
| Multi-purpose enamel paint | Dursilac No Rust | E | Rust-proof primer | | | |
| Multi-purpose enamel paint | Dursilac No Rust WB | 1 | Rust-proof primer | | | |
| Multi-purpose enamel paint | Dursilac Gloss | I/E | Gloss enamel paint | | | |
| Multi-purpose enamel paint | Dursilac Satin | I/E | Satin enamel paint | | | |
| Multi-purpose enamel paint | Dursilac Matt | I/E | Matt enamel paint | | | |
| Water-based paint | Dursilite Base Coat | 1 | Pigmented primer | | | |
| Water-based paint | Dursilite Master | I | Breathable | | | |
| Water-based paint | Dursilite Igea | I | Breathable | | | |
| Water-based paint | Dursilite Matt | l | Washable | | | |
| Water-based paint | Dursilite Cypses | | Ultra-washable | | | |
| Water-based paint Enamel wall paint | Dursilite Gypsos Mapecoat ACT Matt | I | Ultra-washable Enamel wall paint | | | |
| Enamel wall paint Enamel wall paint | Mapecoat ACT Satin | I | Enamel wall paint | | | |
| | | | | | | <i>E</i> |
| Mapetherm | Mapetherm ARI | I/E | Adhesive and skim coat | | | a |
| Mapetherm | Mapetherm ARI GG | I/E | Adhesive and skim coat | | | & |
| Mapetherm Mapetherm | Mapetherm ARI LIGHT Mapetherm ARI MAXI | I/E I/E | Adhesive and skim coat Adhesive and skim coat | | | & |
| Mapetherm | Mapetherm FLEX RP | I/E | Skimming product | | | |
| | | 1, _ | g product | | | |

| | TEST REPORT/CERTIFICATES | | ATES | MAPEI TECHNOLOGY | | | | NMENTAL: | | | | |
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(*Indoor Air Quality)





Consultancy and technical assistance applied to colour

Mapei has a continuous and highly qualified Technical Services Department available for all their clients, from the initial design phase up to the final execution phase, to ensure the end results always meet expectations.

There is also a team of **Line Specialists** that work alongside clients and construction companies during every phase of a project, from the initial study phase and drafting of technical specifications and detailed technical reports, right up to application on site.

With their support it is always easy to identify the optimum solution to obtain the best results.







Reference projects













EVERYTHING'S **OK**WITH **MAPEI**

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