

ENVIRONMENTAL PRODUCT DECLARATION

In accordance with ISO 14025 and EN 15804:2012+A2:2019 for

MAPEFLOOR FINISH 58 W MAPEFLOOR FINISH 59 W

THE INTERNATIONAL EPD® SYSTEM



An EPD should provide current information and may be updated if conditions change. The stated validity is, therefore, subject to the continued registration and publication at www.environdec.com.

Programme:	Programme	EPD registration	Publication	Valid until:	Geographical
The International	operator:	number:	date:		scope:
EPD [®] System; www.environdec.com	EPD International AB	S-P-05754	2022-05-10	2027-05-09	International



1. COMPANY DESCRIPTION / GOAL & SCOPE

Founded in 1937 in Milan, Italy, Mapei produces adhesives and complementary products for laying all types of floors, wall and coating materials, and also specializes in other chemical products used in the building industry, such as waterproofing products, specialty mortars, admixtures for concrete, cement additives, products for underground constructions and for the restoration of concrete and historical buildings.

There are currently 89 subsidiaries in the Mapei Group, with a total of 81 production facilities located around the world in 36 different countries and in 5 different continents. Mapei also has 31 central laboratories. Most locations are ISO 9001 and ISO 14001 or EMAS-certified.

Mapei invests 12% in its company's total workforce and 5% of its turnover in Research & Development; in particular, 70% of its R&D efforts are directed to develop eco-sustainable and environmentally friendly products, which give important contribution to all major green rating systems for eco-sustainable buildings such as LEED and BREEAM.





LEED V4 is the latest version of Leadership in Environmental and Energy Design, an American protocol that enables buildings to be certified as eco-sustainable according to parameters

and credits described in the most widely adopted green building criteria in the world. Issued by the GBC US, it is mandatory for all LEED projects registered after October 2016.

Numerous changes have been made to the previous version: Mapei products play a part in obtaining important credits thanks to their EPD's (type III environmental declarations) and their products with very low emission of VOC.

BREEAM®

Launched in the UK in 1990, **BREEAM** (BRE Environmental Assessment Method) is a

protocol for sustainable building practices adopted mainly in the United Kingdom and in Scandinavian countries with the version BREEAM NOR.

By adopting this protocol, thanks to their EPD's and very low emission of VOC, Mapei products help towards obtaining relative credits.

Furthermore, Mapei has developed a sales and technical service network with offices all over the world and offers an efficient Technical Assistance Service that is valued by architects, engineers, contractors and owners.

Mapei Nordic production site is located in Sagstua, Norway. The production site consists of 5 factories: Two factories for powderbased products, two factories for liquid admixtures and one factory for thermosetting plastic-based products.

The total size of the buildings is 24.000 sqm. The energy in these factories is provided from water electricity, geothermal heating and remaining approximately 10 % heated by bio-oil.

Mapei Nordic focuses both on energy and on logistic optimisation, as for example the systematic Lean based improvement work. With

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60 – 80 trailers per day, and 600 transport lines, requires Mapei to work actively on optimizing our logistic process.

The goal of the study is to provide necessary data and documentation to produce an EPD according to the requirements of PCR Environdec (version 1.11, 2021-02-05) under EN 15804:2012+A2:2019 and to have more comprehension about the environmental impacts related to **Mapefloor Finish 58 W** and **Mapefloor Finish 59 W** manufactured in Mapei SpA located in Mediglia (IT), including packaging of the finished products.

For each product two scenarios have been considered: One for the product sold by Mapei AS (considering the transport of the finished product from Italy to Norway), and another one for the same product sold by Mapei SpA.

Target audiences of the study are customers and other parties with an interest in the environmental impacts of **Mapefloor Finish 58 W** and **Mapefloor Finish 59 W**. This analysis shall not support comparative assertions intended to be disclosed to the public. of concrete structures: Definitions, requirements, quality control and conformity assessment. General principles for the use and application of systems", and the requirements of EN 1504-2 "Protection systems for concrete surfaces" for class: products for protecting surfaces – coating (C) – moisture control (MC) + increasing resistivity by limiting moisture content (IR).

Mapefloor Finish 58 W is transparent and available in sets: Component A: 5,5 kg bucket, component B: 0,5 kg bottle.

Mapefloor Finish 59 W is available in both transparent version (TRP) and colored version. Transparent version (TRP): Component A: 5 kg bucket, component B: 0,5 kg bottle. Colored version: Component A: 5,5 kg bucket, component B: 0,5 kg bottle.

For more information about the products see the TDS (Technical Data Sheet) on Mapei websites.

2. PRODUCT DESCRIPTION

Mapefloor Finish 58 W and Mapefloor Finish 59 W are twocomponent, aliphatic polyurethane coating products in water dispersion with a matt, transparent or colored finishes. They are an ideal finishing product for Mapefloor System and Ultratop System toppings. Mapefloor Finish 58 W and Mapefloor Finish 59 W improve Mapefloor Systems resistance to wear and to scratches while limiting dirt pick-up and making routine cleaning and maintenance operations simpler. They are also suitable for protecting the surface of concrete.

Mapefloor Finish 58 W complies with the principles defined in EN 1504-9 "Products and systems for the protection and repair



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3. CONTENT DECLARATION

The main components and ancillary materials of the product included in this EPD are the following:

Table 1: Composition referred to 1 kg of finished product with packaging

Materials	Percentage (%) by mass
Curing Agent	< 10%
Acrylic dispersion	< 50%
Fillers	< 15%
Additives	< 10%
Water	< 10%
Packaging	Percentage (%) by mass
Bucket (PP)	< 6%
Bottle (HDPE)	< 1%
Wrapping material (LDPE)	< 0,1%
Pallet (WOOD)	< 1%

The products contain in a concentration higher than 0,1% (by unit weight) neither carcinogenic substances nor substances of very high concern (SVHC) on the REACH Candidate List published by the European Chemicals Agency.

4. DECLARED UNIT AND REFERENCE SERVICE LIFE

The declared unit is 1 kg of finished product with packaging.

Due to the selected system boundary, the reference service life of the product is not specified.



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5. SYSTEM BOUNDARIES AND ADDITIONAL TECHNICAL INFORMATION

The approach is "cradle to gate with modules C1–C4 and module D" (A1–A3 + C + D):

- A1, A2, A3 (Product stages): extraction and processing of raw materials and packaging (A1), transportation up to the factory gate (A2), manufacturing of the finished product (A3).
- C1, C2, C3, C4 (End of Life stages): With a collection rate of 100% as C&D waste, the transports are carried out by lorry over 100 km (C2). A recycling ratio (C3) of 70% is considered in accordance with the European Directive 2008/98/CE. The remaining 30% is landfilled (C4).
- D (Resource recovery stage): Contains credits from the recycling of the mortar in module C3. The mortar is collected and recycled for use in substitution of virgin raw aggregates.

Table	2: System	boundaries
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	Product stage		Consti proces	ruction s stage		Use stage		End of life stage			Resource recovery stage						
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery- Recycling-potential
Module	Al	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	С3	C4	D
Modules declared	Х	X	Х	MND	MND	MND	MND	MND	MND	MND	MND	MND	Х	Х	Х	Х	Х
Geography	EU, IT	EU, IT	IT	-	-	-	-	-	-	-	-	-	EU	EU	EU	EU	EU
Specific data			> 90%			-	-	-	-	-	-	-	-	-	-	-	-
Variation – products	Not-relevant		-	-	-	-	-	-	-	-	-	-	-	-			
Variation – sites		No	ot-releva	nt		-	-	-	-	-	-	-	-	-	-	-	-

MND: Module Not Declared



A brief description of production process is the following: The production process starts from raw materials, that are purchased from external and intercompany suppliers and stored in the plant. Bulk raw materials are stored in specific tanks and added in the production mixer, according to the formula of the product. Other raw materials, supplied in bags, tanks, drums and cans, are stored in the warehouse and added manually in the mixer. The production is a discontinuous process, in which all the components are mechanically mixed in batches. The semi-finished product is then filled in IBC, drums, buckets or cans, put on wooden pallets and stored in the finished products warehouse. The quality of final products is controlled before the sale.

Figure 1: Production process detail - © Photo Halvor Gudim





6. CUT-OFF RULES AND ALLOCATION

Criteria for the exclusion of inputs and outputs (cut-off rules) in the LCA, information modules and any additional information are intended to support an efficient calculation procedure. They are not applied in order to hide data. Cut-off criteria, where applied, are described in Table 3. The following procedure is applied for the exclusion of inputs and outputs:

- All inputs and outputs to a unit process, for which data are available, are included in the calculation
- Cut-off criteria, where applied, are described in Table 3

Input flows are covered for the whole formula.

Table 3: Cut-off criteria		
Process excluded from study	Cut-off criteria	Quantified contribution from process
A3: production (auxiliary materials)	Less than 10 ⁻⁵ kg/kg of finished product	Sensitivity study demonstrates a relative contribution lower than 0,5%
A3: particle emission	Less than 10 ⁻⁵ kg/kg of finished product	Sensitivity study demonstrates a relative contribution lower than 0,5%

For the allocation procedure and principles consider the following Table 4:

Table 4: Allocation procedure and principles

Module	Allocation Principle
ΓA	All data are referred to 1 kg of product A1: electricity is allocated to the whole production plant
A3	All data are referred to 1 kg of packaged product A3-wastes: all data are allocated to the whole production plant

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7. ENVIRONMENTAL PERFORMANCE AND INTERPRETATION



Climate change

GWPtotal - Global Warming Potential refers to the emission/presence of GHGs (greenhouse gases) in the atmosphere (mainly CO_2 , N_2O , CH_4) which contribute to the increase in the temperature of the planet. GWP-total considers:

- GWP-fossil
- GWP-biogenic

- GWP-luluc (land use and land use change)



Ozone Depletion

Ozone Depletion Potential refers to the degradation of the stratospheric layer of the ozone involved in blocking the UV component of sunrays. Depletion is due to particularly reactive components that originate from chlorofluorocarbon (CFC) or chlorofluoromethane (CFM).

ODP



Acidification

Acidification Potential refers to the emission of specific acidifying substances (i.e. NOx, SOx) in the air. These substances decrease the pH of the rainfall with predictable damages to the ecosystem.

AP

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EP

Eutrophication

Eutrophication Potential refers to the nutrient enrichment, which determines unbalance in ecosystems and causes the death of the fauna and decreased biodiversity in flora. It considers:

- EP-freshwater: acquatic freshwater
- EP-marine: acquatic marine
- EP-terrestrial



Photochemical ozone formation

The Photochemical Ozone Creation Potential is the ozone formation in low atmosphere. This is quite common in the cities where a great amount of pollutants (like VOC and NOx) are emitted every day (industrial emissions and vehicles). It is mainly diffused during the summertime.



Depletion of abiotic resources – minerals and metals Abiotic Depletion Potential elements refers to the depletion of the mineral resources.

ADP minerals&metals



Depletion of abiotic resources – fossil fuel Abiotic Depletion Potential fossil fuel refers to the depletion of the fossil fuel resources.

ADP - fossil



Water use

It expresses the potential deprivation of water, that consists in not having the water needs satisfied.

WDP





The following tables show the environmental impacts for the products considered according to the requirements of EN15804:2012+A2:2019. The results are referred to the declared unit (see § 4). The additional environmental indicators are not declared.

MAPEFLOOR FINISH 58 W (A+B)

(sold by Mapei AS)

The following results represent the environmental impacts related to the product sold by Mapei AS.

Table 5: Mapefloor Finish 58W (A+B): Potential environmental impact – mandatory indicators according to EN 15804 referred to 1 kg of product with packaging (sold by Mapei AS)

Indicator	Unit	A1-A3	С1	C2	C3	C4	D
GWP	(kg CO ₂ eq.)	2,85E+00	2,47E-03	6,82E-03	1,82E-03	4,35E-03	-9,85E-03
GWP _{FOSSIL}	(kg CO ₂ eq.)	2,79E+00	2,43E-03	6,84E-03	1,81E-03	4,48E-03	-9,82E-03
GWP	(kg CO ₂ eq.)	6,10E-02	3,59E-05	-6,71E-05	3,10E-07	-1,33E-04	-2,11E-05
GWP	(kg CO ₂ eq.)	1,82E-03	8,68E-07	4,62E-05	8,38E-06	8,26E-06	-3,79E-06
ODP	(kg CFC 11 eq.)	1,98E-05	4,98E-14	6,74E-16	2,69E-15	1,05E-14	-1,30E-14
AP	(mol H⁺ eq.)	2,12E-02	3,37E-06	7,52E-06	9,35E-06	3,17E-05	-1,00E-05
EP	(kg P eq.)	5,49E-04	1,19E-08	2,45E-08	5,20E-09	7,59E-09	-5,67E-09
EP	(kg (PO ₄) ³ - eq.)	1,69E-03	3,65E-08	7,52E-08	1,60E-08	2,33E-08	-1,74E-08
	(kg N eq.)	2,52E-03	9,93E-07	2,37E-06	4,27E-06	8,12E-06	-4,25E-06
	(mol N eq.)	2,63E-02	1,07E-05	2,87E-05	4,72E-05	8,92E-05	-4,69E-05
POCP	(kg NMVOC eq.)	8,76E-03	2,62E-06	6,39E-06	1,16E-05	2,47E-05	-1,10E-05
ADP*	(kg Sb eq.)	2,13E-05	7,08E-10	6,91E-10	2,01E-09	4,59E-10	-8,11E-10
ADP _{FOSSIL} *	(MJ)	5,87E+01	3,45E-02	9,01E-02	3,54E-02	5,86E-02	-1,55E-01
WDP*	(m³ world eq.)	1,97E+00	9,89E-04	7,68E-05	3,50E-04	4,91E-04	-8,34E-05

GWP_{TOTAL}: Global Warming Potential total; **GWP**_{FOSSIL}: Global Warming Potential fossil fuels; **GWP**_{BIOCENIC}: Global Warming Potential biogenic; **GWP**_{LULUC}: Global Warming Potential, freshwater; **EP**_{MARINE}: Eutrophication Potential, marine; **EP**_{TERRESTRIAL}: Eutrophication Potential, terrestrial; **POCP**: Formation potential of tropospheric ozone; **ADP**_{MINERALSEMETALS}: Abiotic Depletion Potential for fossil resources; **WDP**: Water Deprivation Potential.

* The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is a limited experienced with the indicator

Table 6: Mapefloor Finish 58W (A+B): Potential environmental impact – additional mandatory and voluntary indicators referred to 1 kg of product with packaging (sold by Mapei AS)

Indicator	Unit	A1-A3	С1	C2	С3	C4	D
GWP-GHG	(kg CO ₂ eq.)	2,70E+00	2,41E-03	6,77E-03	1,78E-03	4,41E-03	-9,73E-03

GWP-CHG: The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.



Table 7: Mapefloor Finish 58 W (A+B): Use of resources referred to 1 kg of product with packaging (sold by Mapei AS)

Indicator	Unit	A1-A3	С1	C2	С3	C4	D
PERE	МЈ	3,67E+00	2,95E-02	6,24E-03	2,84E-03	8,80E-03	-7,10E-03
PERM	МЈ	1,57E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PERT	МЈ	3,82E+00	2,95E-02	6,24E-03	2,84E-03	8,80E-03	-7,10E-03
PENRE	MJ	5,88E+01	3,45E-02	9,04E-02	3,55E-02	5,87E-02	-1,55E-01
PENRM	MJ	2,86E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PENRT	MJ	6,16E+01	3,45E-02	9,04E-02	3,55E-02	5,87E-02	-1,55E-01
SM	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	МЈ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m ³	4,65E-02	2,60E-05	7,21E-06	9,91E-06	1,49E-05	-2,15E-05

PERE: Use of renewable primary energy excluding renewable primary energy resources used as raw materials; **PERM**: Use of renewable primary energy resources used as raw materials; **PERT**: Total use of renewable primary energy resources (primary energy and primary energy resources used as raw materials); **PENRE**: Use of non-renewable primary energy resources used as raw materials; **PENRM**: Use of non-renewable primary energy resources used as raw materials; **PENRM**: Use of non-renewable primary energy resources used as raw materials; **PENRT**: Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials); **PENRE**: Use of non-renewable primary energy resources used as raw materials; **PENRT**: Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials); **SM**: Use of secondary material; **RSF**: Use of renewable secondary fuels; **FW**: Net use of fresh water.

Indicator	Unit	A1-A3	СІ	C2	C3	C4	D
HWD	kg	2,29E-03	7,29E-12	4,78E-13	4,44E-13	3,02E-12	-3,11E-11
NHWD	kg	2,69E-02	3,82E-05	1,47E-05	9,41E-06	3,00E-01	-1,40E-02
RWD	kg	4,84E-04	1,54E-06	1,68E-07	4,67E-07	6,53E-07	-6,92E-07
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	7,58E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for energy recovery	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy, electricity	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy, thermal	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
HWD: Hazardous waste dispo	sed; NHWD : N	lon-Hazardous waste	disposed; RWD : Radi	oactive waste dispose	ed		

Table 8: Mapefloor Finish 58 W (A+B): Waste production and output flows referred to 1 kg of product with packaging (sold by Mapei AS)

Table 9: Mapefloor Finish 58W (A+B): Information on biogenic carbon content at the factory gate referred to 1 kg of product with packaging (sold by Mapei AS)

Biogenic Carbon Content	Unit	Quantity
Biogenic carbon content in product	kg C	0,00E+00
Biogenic carbon content in packaging	kg C	3,56E-03



FPD

MAPEFLOOR FINISH 59 W (A+B)

(sold by Mapei AS)

The following results represent the environmental impacts related to the product sold by Mapei AS.

Table 10: Mapefloor Finish 59 W (A+B): Potential environmental impact – mandatory indicators according to EN 15804 referred to 1 kg of product with packaging (sold by Mapei AS)

Indicator	Unit	A1-A3	С1	C2	C3	C4	D
GWP _{TOTAL}	(kg CO ₂ eq.)	2,34E+00	2,47E-03	6,82E-03	1,82E-03	4,35E-03	-9,85E-03
GWP _{FOSSIL}	(kg CO ₂ eq.)	2,30E+00	2,43E-03	6,84E-03	1,81E-03	4,48E-03	-9,82E-03
GWP	(kg CO ₂ eq.)	3,62E-02	3,59E-05	-6,71E-05	3,10E-07	-1,33E-04	-2,11E-05
GWP	(kg CO ₂ eq.)	1,30E-03	8,68E-07	4,62E-05	8,38E-06	8,26E-06	-3,79E-06
ODP	(kg CFC 11 eq.)	1,70E-05	4,98E-14	6,74E-16	2,69E-15	1,05E-14	-1,30E-14
AP	(mol H⁺ eq.)	1,44E-02	3,37E-06	7,52E-06	9,35E-06	3,17E-05	-1,00E-05
EP	(kg P eq.)	3,53E-04	1,19E-08	2,45E-08	5,20E-09	7,59E-09	-5,67E-09
EP	(kg (PO ₄) ³ - eq.)	1,08E-03	3,65E-08	7,52E-08	1,60E-08	2,33E-08	-1,74E-08
	(kg N eq.)	1,98E-03	9,93E-07	2,37E-06	4,27E-06	8,12E-06	-4,25E-06
EP	(mol N eq.)	2,13E-02	1,07E-05	2,87E-05	4,72E-05	8,92E-05	-4,69E-05
POCP	(kg NMVOC eq.)	6,86E-03	2,62E-06	6,39E-06	1,16E-05	2,47E-05	-1,10E-05
ADP*	(kg Sb eq.)	1,41E-05	7,08E-10	6,91E-10	2,01E-09	4,59E-10	-8,11E-10
ADP _{FOSSIL} *	(MJ)	4,94E+01	3,45E-02	9,01E-02	3,54E-02	5,86E-02	-1,55E-01
WDP*	(m³ world eq.)	1,44E+00	9,89E-04	7,68E-05	3,50E-04	4,91E-04	-8,34E-05

GWP_{TOTAL}: Global Warming Potential total; **GWP**_{FOSSIL}: Global Warming Potential fossil fuels; **GWP**_{BIOCENC}: Global Warming Potential biogenic; **GWP**_{LULUC}: Global Warming Potential land use and land use change; **ODP**: Depletion Potential of the stratospheric Ozone layer; **AP**: Acidification Potential; **EP**_{FRESHWATER}: Eutrophication Potential, marine; **EP**_{TERRESTRAL}: Eutrophication Potential, terrestrial; **POCP**: Formation potential of tropospheric ozone; **ADP**_{MINERALSEMETALS}: Abiotic Depletion Potential for fossil resources; **WDP**: Water Deprivation Potential.

* The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is a limited experienced with the indicator

Table 11: Mapefloor Finish 59 W (A+B): Potential environmental impact – additional mandatory and voluntary indicators referred to 1 kg of product with packaging (sold by Mapei AS)

Indicator	Unit	A1-A3	СІ	C2	С3	C4	D
GWP-GHG	(kg CO ₂ eq.)	2,23E+00	2,41E-03	6,77E-03	1,78E-03	4,41E-03	-9,73E-03

GWP-CHG: The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.





Table 12: Mapefloor Finish 59 W (A+B): Use of resources referred to 1 kg of product with packaging (sold by Mapei AS)

Indicator	Unit	A1-A3	С1	C2	C3	C4	D
PERE	МЈ	3,14E+00	2,95E-02	6,24E-03	2,84E-03	8,80E-03	-7,10E-03
PERM	MJ	1,57E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PERT	МЈ	3,30E+00	2,95E-02	6,24E-03	2,84E-03	8,80E-03	-7,10E-03
PENRE	MJ	4,95E+01	3,45E-02	9,04E-02	3,55E-02	5,87E-02	-1,55E-01
PENRM	MJ	2,86E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PENRT	MJ	5,23E+01	3,45E-02	9,04E-02	3,55E-02	5,87E-02	-1,55E-01
SM	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m ³	3,42E-02	2,60E-05	7,21E-06	9,91E-06	1,49E-05	-2,15E-05

PERE: Use of renewable primary energy excluding renewable primary energy resources used as raw materials; **PERM**: Use of renewable primary energy resources used as raw materials; **PERT**: Total use of renewable primary energy resources (primary energy and primary energy resources used as raw materials); **PENRE**: Use of non-renewable primary energy resources used as raw materials; **PENRM**: Use of non-renewable primary energy resources used as raw materials; **PENRM**: Use of non-renewable primary energy resources used as raw materials; **PENRT**: Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials; **PENRT**: Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials); **SM**: Use of secondary material; **RSF**: Use of renewable secondary fuels; **FW**: Net use of fresh water.

Iable 13: Mapefloor Finish 59 W (A+B): Waste production and output flows referred to 1 kg of product with packaging (sold by Mapei AS)							

Indicator	Unit	A1-A3	С1	C2	C3	C4	D	
HWD	kg	2,48E-03	7,29E-12	4,78E-13	4,44E-13	3,02E-12	-3,11E-11	
NHWD	kg	2,82E-02	3,82E-05	1,47E-05	9,41E-06	3,00E-01	-1,40E-02	
RWD	kg	5,52E-04	1,54E-06	1,68E-07	4,67E-07	6,53E-07	-6,92E-07	
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
Materials for recycling	kg	7,58E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
Materials for energy recovery	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
Exported energy, electricity	МЈ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
Exported energy, thermal	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	

HWD: Hazardous waste disposed; NHWD: Non-Hazardous waste disposed; RWD: Radioactive waste disposed

Table 14: Mapefloor Finish 59 W (A+B): Information on biogenic carbon content at the factory gate referred to 1 kg of product with packaging (sold by Mapei AS)

Biogenic Carbon Content	Unit	Quantity
Biogenic carbon content in product	kg C	0,00E+00
Biogenic carbon content in packaging	kg C	3,56E-03





MAPEFLOOR FINISH 58 W (A+B)

(sold by Mapei SpA)

The following results represent the environmental impacts related to the product sold by Mapei SpA.

Table 35 Man after a Finish 50 M((A+D) Data tight and		and all and a second second second		C	with a second
I dble 15: Mabetloor Finish 58 VV (A+B): Potential environr	nentai impact – m [,]	anaatorv inaicators (accoraina to EN 15804 ref	rerrea to I ka of broauct v	NITH DACKAAINA ISOIA DV MADEI SDA

Indicator	Unit	A1-A3	СІ	C2	C3	C4	D
GWP	(kg CO2 eq.)	2,80E+00	2,47E-03	6,82E-03	1,82E-03	4,35E-03	-9,85E-03
GWP _{FOSSIL}	(kg CO ₂ eq.)	2,74E+00	2,43E-03	6,84E-03	1,81E-03	4,48E-03	-9,82E-03
GWP	(kg CO ₂ eq.)	6,05E-02	3,59E-05	-6,71E-05	3,10E-07	-1,33E-04	-2,11E-05
GWP	(kg CO ₂ eq.)	1,76E-03	8,68E-07	4,62E-05	8,38E-06	8,26E-06	-3,79E-06
ODP	(kg CFC 11 eq.)	1,98E-05	4,98E-14	6,74E-16	2,69E-15	1,05E-14	-1,30E-14
AP	(mol H⁺ eq.)	2,07E-02	3,37E-06	7,52E-06	9,35E-06	3,17E-05	-1,00E-05
	(kg P eq.)	5,49E-04	1,19E-08	2,45E-08	5,20E-09	7,59E-09	-5,67E-09
EP	(kg (PO ₄) ³ - eq.)	1,69E-03	3,65E-08	7,52E-08	1,60E-08	2,33E-08	-1,74E-08
	(kg N eq.)	2,37E-03	9,93E-07	2,37E-06	4,27E-06	8,12E-06	-4,25E-06
	(mol N eq.)	2,46E-02	1,07E-05	2,87E-05	4,72E-05	8,92E-05	-4,69E-05
POCP	(kg NMVOC eq.)	8,35E-03	2,62E-06	6,39E-06	1,16E-05	2,47E-05	-1,10E-05
ADP*	(kg Sb eq.)	2,13E-05	7,08E-10	6,91E-10	2,01E-09	4,59E-10	-8,11E-10
ADP _{FOSSIL} *	(MJ)	5,81E+01	3,45E-02	9,01E-02	3,54E-02	5,86E-02	-1,55E-01
WDP*	(m³ world eq.)	1,96E+00	9,89E-04	7,68E-05	3,50E-04	4,91E-04	-8,34E-05

GWP_{TOTAL}: Global Warming Potential total; **GWP**_{FOSSIL}: Global Warming Potential fossil fuels; **GWP**_{BIOCENIC}: Global Warming Potential biogenic; **GWP**_{LULUC}: Global Warming Potential land use change; **ODP**: Depletion Potential of the stratospheric Ozone layer; **AP**: Acidification Potential; **EP**_{FRESHWATER}: Eutrophication Potential, marine; **EP**_{TERRESTRIAL}: Eutrophication Potential, terrestrial; **POCP**: Formation potential of tropospheric ozone; **ADP**_{MINERALS&METALS}: Abiotic Depletion Potential for non-fossil resources; **ADP**_{FOSSIL}: Abiotic Depletion Potential for fossil resources; **WDP**: Water Deprivation Potential.

* The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is a limited experienced with the indicator

Table 16: Mapefloor Finish 58 W (A+B): Potential environmental impact – additional mandatory and voluntary indicators referred to 1 kg of product with packaging (sold by Mapei SpA)

Indicator	Unit	A1-A3	СІ	C2	С3	C4	D
GWP-GHG	(kg CO ₂ eq.)	2,65E+00	2,41E-03	6,77E-03	1,78E-03	4,41E-03	-9,73E-03

GWP-GHG: The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.

Table 17: Mapefloor Finish 58 W (A+B): Use of resources referred to 1 kg of product with packaging (sold by Mapei SpA)

Indicator	Unit	A1-A3	С1	C2	С3	C4	D
PERE	МЈ	3,44E+00	2,95E-02	6,24E-03	2,84E-03	8,80E-03	-7,10E-03
PERM	MJ	1,57E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PERT	МЈ	3,59E+00	2,95E-02	6,24E-03	2,84E-03	8,80E-03	-7,10E-03
PENRE	MJ	5,81E+01	3,45E-02	9,04E-02	3,55E-02	5,87E-02	-1,55E-01
PENRM	MJ	2,86E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PENRT	MJ	6,10E+01	3,45E-02	9,04E-02	3,55E-02	5,87E-02	-1,55E-01
SM	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	МЈ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m ³	4,63E-02	2,60E-05	7,21E-06	9,91E-06	1,49E-05	-2,15E-05

PERE: Use of renewable primary energy excluding renewable primary energy resources used as raw materials; **PERM**: Use of renewable primary energy resources used as raw materials; **PERT**: Total use of renewable primary energy resources (primary energy and primary energy resources used as raw materials); **PENRE**: Use of non-renewable primary energy resources used as raw materials; **PENRM**: Use of non-renewable primary energy resources used as raw materials; **PENRM**: Use of non-renewable primary energy resources used as raw materials; **PENRT**: Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials); **PENRE**: Use of non-renewable primary energy resources used as raw materials; **PENRT**: Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials); **SM**: Use of secondary material; **RSF**: Use of renewable secondary fuels; **FW**: Net use of fresh water.

Table 10: Manafleer Finish EQ M/	(A+D): Maste production and out	put flows referred to 1 kg of	product with packaging	r (cold by Manoi CnA)
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Indicator	Unit	A1-A3	С1	C2	C3	C4	D		
HWD	kg	2,29E-03	7,29E-12	4,78E-13	4,44E-13	3,02E-12	-3,11E-11		
NHWD	kg	2,66E-02	3,82E-05	1,47E-05	9,41E-06	3,00E-01	-1,40E-02		
RWD	kg	4,20E-04	1,54E-06	1,68E-07	4,67E-07	6,53E-07	-6,92E-07		
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00		
Materials for recycling	kg	7,58E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00		
Materials for energy recovery	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00		
Exported energy, electricity	МЈ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00		
Exported energy, thermal	МЈ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00		

HWD: Hazardous waste disposed; NHWD: Non-Hazardous waste disposed; RWD: Radioactive waste disposed

Table 19: Mapefloor Finish 58 W (A+B): Information on biogenic carbon content at the factory gate referred to 1 kg of product with packaging (sold by Mapei SpA)

Biogenic Carbon Content	Unit	Quantity
Biogenic carbon content in product	kg C	0,00E+00
Biogenic carbon content in packaging	kg C	3,56E-03



MAPEFLOOR FINISH 59 W (A+B)

(sold by Mapei SpA)

The following results represent the environmental impacts related to the product sold by Mapei SpA.

Table 20: Mapefloor Finish 59 W (A+B): Potential environmental impact – mandatory indicators according to EN 15804 referred to 1 kg of product with packaging (sold by Mapei SpA)

Indicator	Unit	A1-A3	СІ	C2	C3	C4	D
GWP _{TOTAL}	(kg CO2 eq.)	2,29E+00	2,47E-03	6,82E-03	1,82E-03	4,35E-03	-9,85E-03
GWP _{FOSSIL}	(kg CO ₂ eq.)	2,26E+00	2,43E-03	6,84E-03	1,81E-03	4,48E-03	-9,82E-03
GWP	(kg CO ₂ eq.)	3,57E-02	3,59E-05	-6,71E-05	3,10E-07	-1,33E-04	-2,11E-05
GWP	(kg CO ₂ eq.)	1,25E-03	8,68E-07	4,62E-05	8,38E-06	8,26E-06	-3,79E-06
ODP	(kg CFC 11 eq.)	1,70E-05	4,98E-14	6,74E-16	2,69E-15	1,05E-14	-1,30E-14
AP	(mol H⁺ eq.)	1,39E-02	3,37E-06	7,52E-06	9,35E-06	3,17E-05	-1,00E-05
EP	(kg P eq.)	3,53E-04	1,19E-08	2,45E-08	5,20E-09	7,59E-09	-5,67E-09
EP	(kg (PO ₄) ³ - eq.)	1,08E-03	3,65E-08	7,52E-08	1,60E-08	2,33E-08	-1,74E-08
	(kg N eq.)	1,83E-03	9,93E-07	2,37E-06	4,27E-06	8,12E-06	-4,25E-06
EP	(mol N eq.)	1,97E-02	1,07E-05	2,87E-05	4,72E-05	8,92E-05	-4,69E-05
POCP	(kg NMVOC eq.)	6,45E-03	2,62E-06	6,39E-06	1,16E-05	2,47E-05	-1,10E-05
ADP _{MINERALS&METALS} *	(kg Sb eq.)	1,41E-05	7,08E-10	6,91E-10	2,01E-09	4,59E-10	-8,11E-10
ADP _{FOSSIL} *	(MJ)	4,88E+01	3,45E-02	9,01E-02	3,54E-02	5,86E-02	-1,55E-01
WDP*	(m³ world eq.)	1,43E+00	9,89E-04	7,68E-05	3,50E-04	4,91E-04	-8,34E-05

GWP_{TOTAL}: Global Warming Potential total; **GWP**_{FOSSIL}: Global Warming Potential fossil fuels; **GWP**_{BIOCENIC}: Global Warming Potential biogenic; **GWP**_{LULUC}: Global Warming Potential, Fersivater, **EP**_{FRESHWATER}: Eutrophication Potential, marine; **EP**_{TERRESTRIAL}: Eutrophication Potential, terrestrial; **POCP**: Formation potential of tropospheric ozone; **ADP**_{MINERALSEMETALS}: Abiotic Depletion Potential for fossil resources; **WDP**: Water Deprivation Potential.

* The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is a limited experienced with the indicator

Table 21: Mapefloor Finish 59 W (A+B): Potential environmental impact – additional mandatory and voluntary indicators referred to 1 kg of product with packaging (sold by Mapei SpA)

Indicator	Unit	A1-A3	СІ	C2	С3	C4	D
GWP-GHG	(kg CO ₂ eq.)	2,19E+00	2,41E-03	6,77E-03	1,78E-03	4,41E-03	-9,73E-03

GWP-CHG: The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.



Table 22: Mapefloor Finish 59 W (A+B): Use of resources referred to 1 kg of product with packaging (sold by Mapei SpA)

Indicator	Unit	A1-A3	С1	C2	С3	C4	D
PERE	МЈ	2,91E+00	2,95E-02	6,24E-03	2,84E-03	8,80E-03	-7,10E-03
PERM	MJ	1,57E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PERT	МЈ	3,07E+00	2,95E-02	6,24E-03	2,84E-03	8,80E-03	-7,10E-03
PENRE	MJ	4,88E+01	3,45E-02	9,04E-02	3,55E-02	5,87E-02	-1,55E-01
PENRM	MJ	2,86E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PENRT	MJ	5,17E+01	3,45E-02	9,04E-02	3,55E-02	5,87E-02	-1,55E-01
SM	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m ³	3,39E-02	2,60E-05	7,21E-06	9,91E-06	1,49E-05	-2,15E-05

PERE: Use of renewable primary energy excluding renewable primary energy resources used as raw materials; **PERM**: Use of renewable primary energy resources used as raw materials; **PERT**: Total use of renewable primary energy resources (primary energy and primary energy resources used as raw materials); **PENRE**: Use of non-renewable primary energy resources used as raw materials; **PENRM**: Use of non-renewable primary energy resources used as raw materials; **PENRM**: Use of non-renewable primary energy resources used as raw materials; **PENRE**: Use of non-renewable primary energy resources used as raw materials; **PENRE**: Use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials; **PENRT**: Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials); **SM**: Use of secondary material; **RSF**: Use of renewable secondary fuels; **FW**: Net use of fresh water.

Table 23: Mapefloor Finish 59	W (A+B): Was	te production and ou	itput flows referred to	I kg of product with p	oackaging (sold by Me	apei SpA)

Indicator	Unit	A1-A3	C 1	C2	С3	C4	D
HWD	kg	2,48E-03	7,29E-12	4,78E-13	4,44E-13	3,02E-12	-3,11E-11
NHWD	kg	2,78E-02	3,82E-05	1,47E-05	9,41E-06	3,00E-01	-1,40E-02
RWD	kg	4,87E-04	1,54E-06	1,68E-07	4,67E-07	6,53E-07	-6,92E-07
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	7,58E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for energy recovery	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy, electricity	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy, thermal	МЈ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
HWD: Hazardous waste disposed; NHWD: Non-Hazardous waste disposed; RWD: Radioactive waste disposed							

Table 24: Mapefloor Finish 59 W (A+B): Information on biogenic carbon conte			
Biogenic Carbon Content	Unit	Quantity	
Biogenic carbon content in product	kg C	0,00E+00	
Biogenic carbon content in packaging	kg C	3,56E-03	





Tables from 5 to 24 show absolute results for all the environmental categories considered.

Module A1 (extraction and processing of raw materials) represents the highest contribution, up to 99%, to the total impact in every category in the whole system boundary. **Module A2** (transport of raw materials) has a significative contribution in GWP_{LULUC}, whilst **module A3** (the manufacturing of finished product) has a relevant contribution, up to 10%, in GWP_{FOSSIL}, ADP_{FOSSIL} and EP_{MARINE} and terrestrial. The end-of-life stages don't affect considerably the results.

An overview about the average contribution to the different modules considered in the system boundaries are shown in Table 25

Environmen impacts	tal	₩~* <u>ſ</u> ſ ₩ A1-A3	c1		C3	C4	ща стот ↓ СС ↓
CLIMATE CHANGE (total)		2,59E+00	2,47E-03	6,82E-03	1,82E-03	4,35E-03	2,61 kg CO ₂ eq.
ACIDIFICATION	io, oko	1,78E-02	3,37E-06	7,52E-06	9,35E-06	3,17E-05	1,79E-02 mol H+ eq.
DEPLETION OF ABIOTIC RESOURCES (fossil)		5,41E+01	3,45E-02	9,01E-02	3,54E-02	5,86E-02	54,31 MJ
WATER USE		1,70E+00	9,89E-04	7,68E-05	3,50E-04	4,91E-04	1,71 m³ world eq.

Table 25: Some environmental impacts of Mapefloor Finish 58W and Mapefloor Finish 59 W (average) for Norwegian production

More details about electrical mix used in this EPD, is shown below:

	Data source	GWP	Unit
Residual electricity grid mix (IT) – 2020	AIB	0,531*	kg CO2-eqv/kWh
Electricity from photovoltaic (IT) – 2017	Sphera database	0,0522*	kg CO2-eqv/kWh

* According to CML2001 - Aug. 2016





8. DATA QUALITY

Table 26: Data quality

Dataset & Geographical reference	Database (source)	Temporary reference
A	l; A3	
Acrylic dispersion	Ecoinvent 3.7.1	2020
Curing Agents	Sphera Database	2020
Filler (EU)	Sphera Database; Ecoinvent 3.7.1	2020
Additives (EU)	ecoinvent 3.7.1	2020
Electricity (IT,EU)	Sphera Database	2017 – 2020
Packaging components (EU)	Sphera Database; PlasticsEurope	2005 – 2020
	A2	
Truck, Euro 5, 27t payload (GLO)	Sphera Database	2020
Oceanic ship (27500 DWT – GLO)	Sphera Database	2020
Rail transport cargo (363t payload capacity – GLO)	Sphera Database	2020
Diesel for transport (EU)	Sphera Database	2017
Heavy Fuel Oil (EU)	Sphera Database	2017
Electricity grid mix (EU)	Sphera Database	2017
CI	- C4	
Construction waste treatment (EU)	Sphera Database	2020
Construction waste dumping (EU)	Sphera Database	2020
Electricity grid mix (EU)	Sphera Database	2017
Truck, Euro 6, 9.3t payload (GLO)	Sphera Database	2020
Diesel for transport (EU)	Sphera Database	2017

All data included in table above refer to a period between 2005 and 2020; the most relevant ones are specific from supplier, while the others (i.e. transport and minor contribution dataset), come from European and global databases.

All datasets are not more than 10 years old according to EN 15804 §6.3.8.2 "Data quality requirements". The Quality level concerning datasets used in the EPD can be considered as "very good" or "good" according to Annex E of the EN 15804 (current version); the only exception is represented by a packaging component which has a quality level classified as "poor" in terms of time representativeness. Primary data concern the year 2020 and represent the whole annual production.





9. REQUISITE EVIDENCE

9.1 Indication for the calculation of Module A4 (Transport from the factory to the jobsite)

In order to calculate the impact related to the transport of 1 kg of product from the factory gate (Sagstua) to the jobsite, you can use the following formula:

Transport Impact = EF (kg/DU) * distance (km)

Table 17: The EFs are related to 1 kg of product transported with truck EURO 5 and	
EURO 6	

Impact Category	Unit	EF (EURO 5)	EF (EURO 6)
GWP	(kg CO ₂ eq.)/km	4,83E-05	4,87E-05
GWP _{FOSSIL}	(kg CO ₂ eq.)/km	4,80E-05	4,84E-05
GWP	(kg CO ₂ eq.)/km	-5,70E-08	-5,77E-08
GWP	(kg CO ₂ eq.)/km	3,91E-07	3,96E-07
ODP	(kg CFC 11 eq.) /km	9,45E-21	9,56E-21
AP	(mol H⁺ eq.) /km	1,44E-07	4,85E-08
EP	(kg (PO ₄) ³ - eq.) /km	1,42E-10	1,44E-10
EP	(kg N eq.) /km	4,37E-10	4,42E-10
EP	(mol N eq.) /km	6,53E-08	1,49E-08
POCP	(kg NMVOC eq.) /km	7,30E-07	1,78E-07
ADP	(kg Sb eq.) /km	1,30E-07	4,17E-08
ADP	(MJ) /km	4,24E-12	4,29E-12
WDP	(m³ world eq.) /km	6,38E-04	6,45E-04

Example:

If the product is transported from Sagstua (production plant) to Oslo (Jobsite) for around 90 km with a truck (EURO 5), the GWP impact result will be:

GWP_{total} = 4,83E-05 * 90km = 4,35E-03 kg CO₂eq

10.VERIFICATION AND REGISTRATION

The EPD owner has the sole ownership, liability and responsibility for the EPD.

EPDs within the same product category but from different programmes may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804. For further information about comparability, see EN 15804 and ISO 14025

CEN standard EN15804 served as the Core Product Category Rules (PCR)					
PCR:	PCR 2019:14 Construction products (EN 15804:A2), Version 1.11, 2021-02-05, UN CPC code 54				
PCR review was conducted by:	The Technical Committee of the International EPD® System. See www.environdec.com/TC for a list of members. Review chair: Claudia A. Peña, University of Concepción, Chile. The review panel may be contacted via the Secretariat www.environdec.com/ contact.				
Independent third-party verification of the declaration and data, according to ISO 14025:2006:	EPD Process Certification				
Third party verifier:	Certiquality S.r.l. Number of accreditation: 003H rev15				
Accredited or approved by:	Accredia				
Procedure for follow-up of data during EPD validity involves third-party verifier	X Yes				



11. REFERENCES

- EN 1504-2 "PROTECTION SYSTEMS FOR CONCRETE SURFACES"
- EN 1504-9: "PRODUCTS AND SYSTEMS FOR THE PROTECTION AND REPAIR OF CONCRETE STRUCTURES. DEFINITIONS, REQUI-REMENTS, QUALITY CONTROL AND EVALUATION OF CONFORMITY. GENERAL RULES FOR THE USE OF PRODUCTS AND SYSTEMS"
- EN 15804: SUSTAINABILITY OF CONSTRUCTION WORKS -ENVIRONMENTAL PRODUCT DECLARATIONS - CORE RULES FOR THE PRODUCT CATEGORY OF CONSTRUCTION PRODUCTS
- EUROPEAN DIRECTIVE 2008/98/EC
- EUROPEAN RESIDUAL MIXES VERSION 1.0, 2021-05-31 (AIB: ASSOCIATION OF ISSUING BODIES
- GENERAL PROGRAMME INSTRUCTIONS OF THE INTERNATIONAL EPD® SYSTEM. VERSION 3.01
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- PCR 2019:14 CONSTRUCTION PRODUCTS (EN 15804: A2), UN CPC CODE 54; VERSION 1.11

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