

GROUTS AND SEALANTS

for installing ceramic tiles
and stone material



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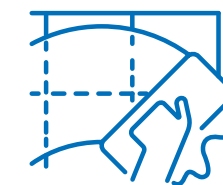
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Mont Blanc SkyWay,
Courmayeur, Italy

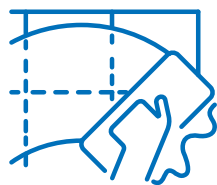


Grouting: functionality and creativity

Elegant marble floors, porcelain with a design finish, refined mosaics: every type of covering is more complete with the right grouting. A technical detail that plays a key role in the **functionality and durability of surfaces** which, at the same time, offers us the **chance to be creative** and to create an ambience with its own unique character and personality.

Through its extensive **range of coloured grouts**, **Mapei** has found the way to meet the requirements of such a well-established market, the ceramic and natural stone market, one which is **in constant evolution** with the development and introduction of new materials, new types of tiling and increasingly higher expectations in terms of functionality and aesthetics.

From refined, elegant spaces in hotels and public spaces to damp surroundings such as bathrooms and swimming pools, from façades covered with large format stone and porcelain tiles to commercial and industrial settings used by intense levels of traffic and exposed to aggressive chemicals: **Mapei** has the capacity to propose the most appropriate solution for any situation and to guarantee **performance properties, durability and aesthetics while safeguarding the healthiness of the surroundings**, in line with the concept of a more sustainable building industry.



Mapei coloured grouts collections

Five colour collections with more than **50 different shades** specially created to match contemporary design trends. The most subtle of variations that evoke purity and tranquillity, the more classic, natural colours of the earth, or bright, sparkling colours to express character in bolder settings.

The **coloured grouts collections by Mapei** will always help you make the best choice and meet the design requirements and preferences of the final client.



SERENE

Transparent	999	
White	100	
White	799	
Ice White	710	
Translucent	700	
Moon White	103	
Manhattan 2000	110	
Silver Grey	111	
Crocus Blue	170	
Caribbean	137	
Cream	290	
Vanilla	131	
Tormaline	182	



TRADITIONAL

Medium Grey	112	
Bardiglio Grey	282	
Pearl Grey	720	
Dark Grey	728	
Cement Grey	113	
River Grey	115	
Musk Grey	116	
Tornado	174	
London Grey	119	
Anthracite	114	



NATURAL

Sahara Yellow	729	
Sand	133	
Silk	134	
Golden Dust	135	
Liquorice	152	
Brown	142	
Cappuccino	147	
Mud	136	
Terracotta	143	



ROMANCE

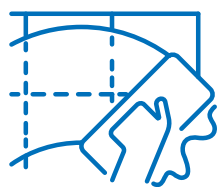
Jasmine	130	
Beige 2000	132	
Almond	138	
Pink Powder	139	
Caramel	141	
Violet 162		



GLAMOUR

Turquoise	171	
Space Blue	172	
Yellow	150	
Terra di Siena	145	
Chocolate	144	
Volcano Sand	149	
Black	120	
Lime Green	183	
Ocean Blue	173	
Sea Blue	283	
Mustard Yellow	151	
Rich Brown	146	
Cherry Red	165	

Due to the printing processes involved, the colours should be taken as merely indicative of the shades of the actual products.



Perfect installation

Classification of mortars for grouting ceramic and stone material according to EN 13888 standards

As with adhesive, a grouting product must be chosen so that it meets well defined requirements which vary according to where it is being installed, its final type of use and the type of covering material. Euronorm EN 13888 divides grouting mortars into **cementitious grouts (CG)** and **epoxy grouts (RG)**. Cementitious grouts are divided into two main classes **CG1 (normal)** and **CG2 (improved)**, which are followed by special classes **A (high abrasion resistance)** and **W (low water absorption)**.

Cementitious grouting mortars

Normal (CG1)

They may be considered sufficient for installing ceramic or porcelain tiles not subject to excessive variations in temperature and humidity in residential and commercial environments.

Improved (CG2)

Specially developed to adapt to various site conditions, they have numerous advantages compared with class C1 grouts:

- **Resistance to temperature variations**
(installation on heated substrates or external substrates).
- **Good compatibility with deformable adhesives**
(such as when installing large format tiles).

In addition to traditional applications, they are therefore recommended for areas subject to high humidity and thermal shock or intense traffic, conditions typically found in high-intensity commercial and industrial environments.

Class A – High abrasion resistance

It is required **when the area is subject to intense foot or trolley traffic** such as in supermarkets.

Class W – Low water absorption

W class products are recommended for **installations subject to continuous immersion in water**, such as tiling in fountains and swimming pools.

Improved class

Cementitious grouting mortars made by **Mapei** are all part of the improved class of grouts **CG2WA** and, as such, are guaranteed when used in particularly critical site conditions.



Epoxy grouting mortars

Two-component epoxy resin-based products.

Advantages

- High mechanical resistance.
- High resistance to aggressive chemicals.

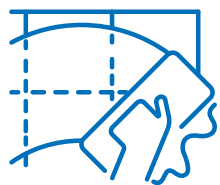
Epoxy grouting mortars are normally used when **particularly hygienic surfaces** are required, or if there are particular **strength or chemical resistance** requirements. They are particularly suitable in **industrial environments**. In the **residential** sector they are used in bathrooms, kitchens and all those areas where total cleanability of the joints is important.

Beyond the regulation

All **Mapei** epoxy grouts **meet all the requirements for the RG classification**.

The use of **Mapei epoxy grouts** allows floors, walls, worktops, etc. to comply with the **HACCP system** and the requirements of EC Regulation No. 852/2004 regarding the hygiene of foodstuffs.





Perfect installation

Classification of mortars for grouting architectural stone paving according to UNI 11714-1

As for installation, also the choice of grouting has to meet precise requirements, which vary according to surrounding conditions, stress related to the use and the type of stone material.

UNI 11714-1 standard requires design consistency between the characteristics of installation and the filling of joints: **compact bedding** shall feature compact fillings, while **loose bedding** joints shall make use of elastic-pervious products or systems.

This is why regulations specify the types of grouting that are compatible with compact and loose bedding for the various environments and the relevant load class when in use.



PEDESTRIAN USE ONLY

Balconies, terraces, patios, courtyards, domestic paths and pavements.



PEDESTRIAN USE ONLY

External terraces of restaurants/bars, pavements for pedestrian and cycle use only.



PEDESTRIAN AND LIGHT VEHICLE USE

Pavements suitable for parking, car parks or ramps/garage pathways, courtyards, adjacent lots and pathways for the connection between buildings and their parking lots.



PEDESTRIAN AND LIGHT VEHICLE USE

Squares used occasionally by slow-moving vehicles, including heavy vehicles (parvises, cemeteries, etc.), market squares, loading/offloading areas, and squares for events, town festivals, etc.



PEDESTRIAN AND LIGHT VEHICLE USE

Areas with a 30 km/h speed limit, streets or squares with limited access to vehicles, public car parks and public access ramps.



HEAVY VEHICLE USE

Streets, streets with lanes for public transport or prescribed lanes, high-traffic roads, roundabouts and speed bumps.



Piazza Duca d'Aosta square,
Milan, Italy

Grouts for compact bedding paving: pre-blended mortars

Current standard provides for the use of pre-blended mortars for grouting paving with compact bedding in case of intense vehicle traffic (P9) and recommends them in any other case.

Advantages

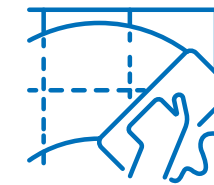
- High mechanical strength.
- High resistance to freezing/thawing.
- High resistance to de-icing salts.
- High resistance to sea spray and aerosol.
- Reopening to vehicular traffic in short times.

Joints for loose-filled paving: polyurethane resins

Current standard provides for the use of polyurethane resins for grouting loose-filled paving, elastic and pervious, on small blocks, cobblestones and paving bricks, for any kind of traffic.

Advantages

- Highly pervious.
- High flexibility.
- High mechanical strength.
- High resistance to freezing/thawing.
- High resistance to de-icing salts.
- High sound-absorbing capacity.
- No need for expansion joints or distribution joints.
- Reopening to vehicular traffic in short times.



Perfect installation

Calculating the correct width for grouts

According to **current standards**, tiling should be installed with **grouts at least 2 mm wide** and their width must be increased according to the type of use and the design loads and stresses when in service. For **architectural stone paving**, according to **UNI 11714-1** standard, when installed in external surroundings, **grouts must be at least 5 mm wide** and their width must be increased according to the dimensional tolerances and morphology of the stone tiles or slabs, the type of use and the design loads and stresses when in service.

Butting adjacent slabs or tiles or leaving no gap is not permitted.

Forming joints



According to current standards, apart from respecting the position of structural joints, control joints and expansion joints must also be included. When installing tiles or slabs **on internal surfaces**, perimeter deformation joints and control joints must be created **every 24-25 m²** for ceramics and **every 20-25 m²** for stone.

When installing tiles or slabs **on external surfaces**, the surface must be divided into areas of maximum **9-12 m²** for ceramics and **16 m²** for stone. As a general guide, joints must be between **5 mm and 12 mm** wide.

For **architectural stone paving**, according to **UNI 11714-1** standard, when installing on a compact installation bed, apart from respecting the position of structural joints, control joints and expansion joints must also be included. In order to prevent the formation of uncontrolled cracks, joints must be installed in correspondence of slope variations, vertical corners and any other interruption on the horizontal surface. Deformation joints must be created around the perimeter, in correspondence with any changes in slope and in any particular points and control joints must be created **at least every 25 m²**.

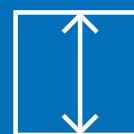
As a general guide, joints must be between **at least 10 mm** wide. The width of the joint must be calculated according to the amount of movement expected and the deformability of the sealant product specified.

Reference guide for consumption calculation

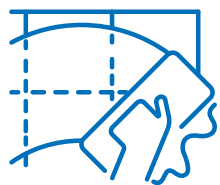
www.mapei.com/it/en/tools-and-downloads/product-calculator/grouts



GROUTS



SEALANTS



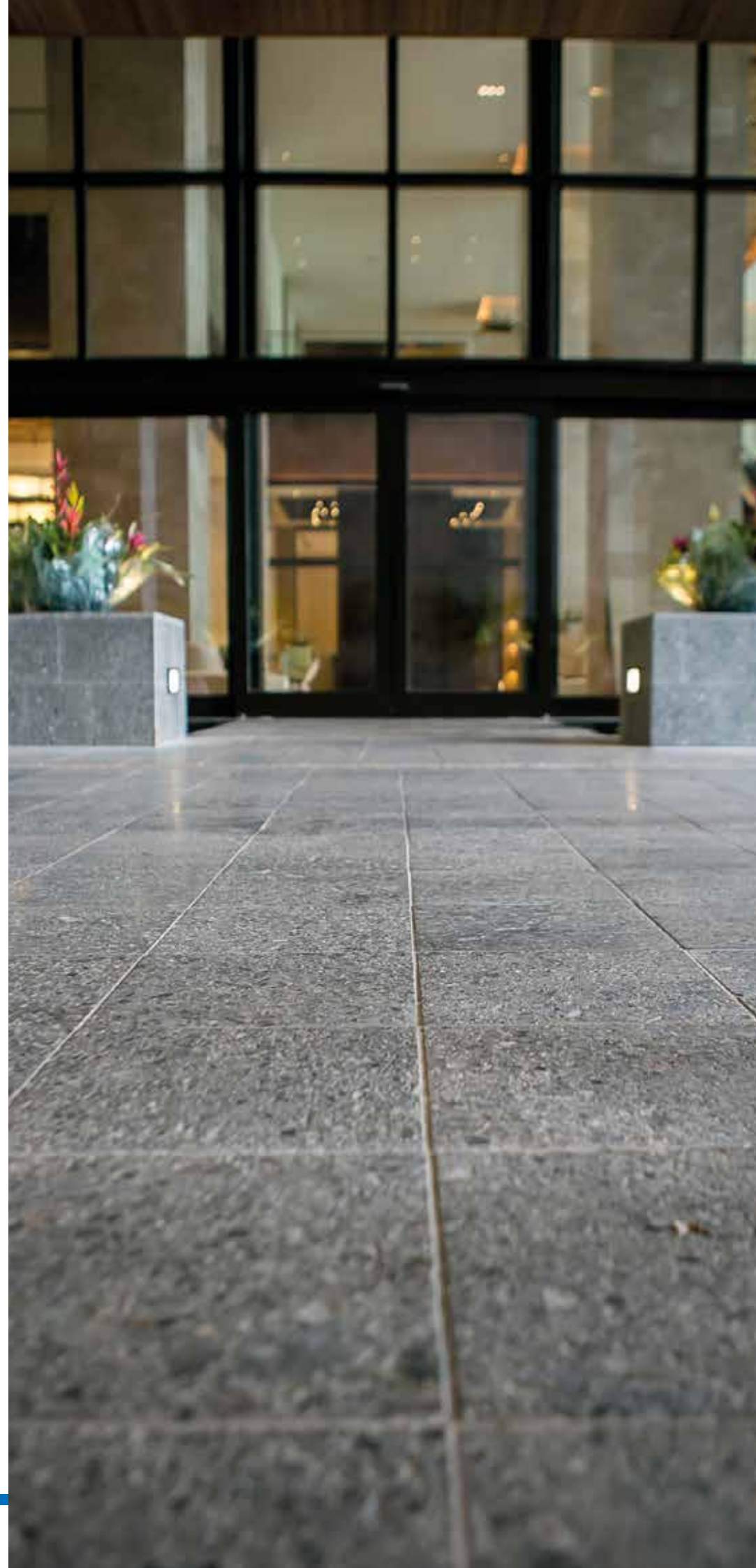
Perfect installation

Grouts: the first step to ensure durability of flooring

Installations designed with grouts of the correct dimensions are very important in order to obtain flooring which is **even, strong, resistant** and **durable**.

Ceramic or stone flooring, particularly large format tiles or slabs installed on external surfaces

- **Tile joints reduce the modulus of elasticity and, therefore, the stiffness of the tiling.** The tiling installed by butting the tiles together is comparable to a stiff, seamless surface as if it were a single tile. When tiles are installed with “open” joints, each of the tiles has a certain degree of movement. This characteristic helps the tiling withstand the possible movement of the substrate (due to movements in the floor or dimensional instability in the substrate) and, therefore, provides **protection against the risk of cracking, tiles lifting or becoming detached from the floor**.
- **Any steps between tiles have less of an impact.** The **maximum acceptable step** between tiles is 1 mm for joints up to 6 mm wide for ceramics and 3 mm for stone material, and 2 mm for joints wider than 6 mm. As the width of the joint increases, the maximum acceptable step also increases.
- Installing tiles with large joints **allows the amount of filler, or grout, in the joints to be calibrated correctly.** This leads to **advantages**, such as the **durability of the grout** and its **aesthetic, mechanical and functional characteristics**.



Architectural stone paving

- **Grouts are required to tie the stone elements** to each other and to the installation bed, so they form a monolithic architectural paving (for compact bedding installations) or an elastic, pervious paving (for loose bedding installations).
- **The width and depth of grouts** determine the effectiveness of grouting products, which must fill them completely in order for them to reach the **aesthetic, mechanical and functional properties required when in service**.
- **The width of grouts** must be such that they allow both the aesthetic and functional requirements to be achieved.
- **In the case of movements in tiling**, or if access is required to plant equipment under the tiling, a large grout **allows the grout to be removed** and to **preserve the condition of the flooring element**. In fact, grouts may be filled quite easily with fresh grouting material without compromising the overall appearance of the flooring.

For these and many other reasons, installing tiles with a wide joint is a requirement of current standards.



Improved grouts thanks to Mapei technologies

Mapei has improved their range of grouting products by including cutting-edge technology which **increases their performance properties, durability and uniformity of colour**, thereby guaranteeing that grouts maintain their aesthetic qualities over the years.



DropEffect®

Easy to clean non-absorbent grouts

The quality of grouts is essential for the cleanability and maintenance of surfaces.

Mapei grouts with DropEffect® technology **absorb less dirt and are easy to clean and their colour remains stable over the years**. In fact, thanks to this special technology, they are less absorbent to liquids and are water-repellent. Liquids deposited on the surface are not absorbed but remain on the surface in the form of droplets, so joints are much easier to clean before stains are formed.



BioBlock®

Put a stop to mould for more hygienic and healthier surfaces

The proliferation of bacteria on the surface of grouts, especially in damp environments such as bathrooms and saunas, may lead to the formation of moulds and fungi. In addition to causing an unsightly finish, these can be harmful for the health of final users. This is why the Mapei Research and Development has developed BioBlock® technology: molecules of special organic material distributed throughout the microstructures of the grout that **impede the formation and proliferation of the microorganisms that cause mould**. And in so doing, tiled surfaces are healthier and more hygienic and maintain their appearance and finish over the years.



Spa Rudas,
Budapest, Hungary

Stable and uniform colour

Guaranteed over time

In order to meet the aesthetic requirements of end users, the colour of grouts is undoubtedly one of the main features.

Mapei grouts are available in a wide variety of colours, more than 50 if we consider the various cementitious and epoxy products.

The durability and uniformity in colour of Mapei grouts are guaranteed by their special formulation and the use of **pigments which remain stable if subjected to UV rays or other atmospheric phenomena**.

All our products undergo **accelerated ageing tests** using a weatherometer, an instrument used to assess the reaction of products exposed to sunlight, rain and temperature variations.

All Mapei grouts are also subjected to **rigorous quality control tests** in compliance with the ISO 9001 system.

A spectrophotometer is used to check the colour of cementitious and epoxy grouts before they are put on sale to make sure they comply with Mapei quality standards and that every production batch is the same.

Anti-efflorescence

Stop to unaesthetic white stains

Efflorescence, the typical white streaks that can form on the joints' surface, is one of the most common and unsightly defects on ceramic tiling. The presence of calcium hydroxide through the joints is typical of formulas that contain Portland cement. The binder in **Ultracolor Plus** does not contain Portland cement, which makes the **product immune from the formation of efflorescence, ensuring maximum colour stability**.

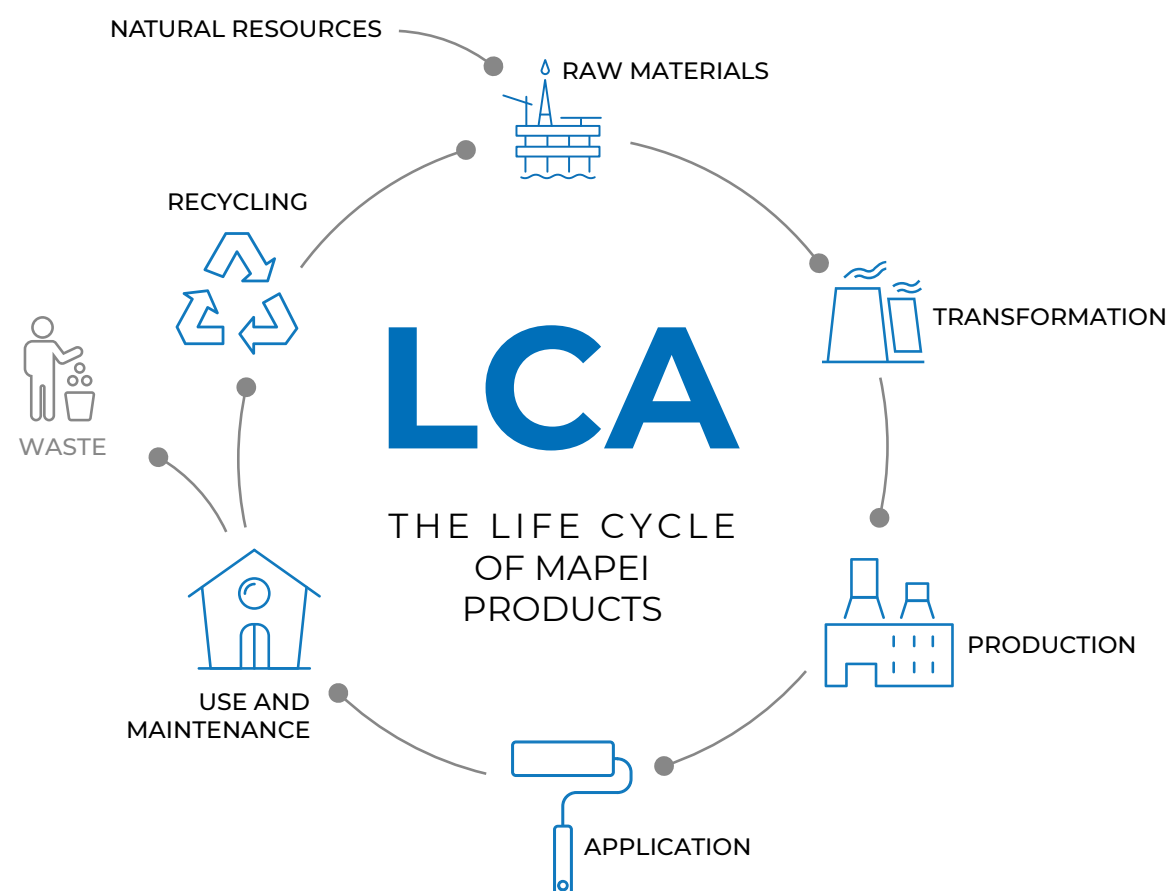


Environmental sustainability

Every year **Mapei** dedicates part of its resources into research and development. It actively promotes sustainability by adhering to international programmes and organisations, including the **LEED protocol** – Leadership in Energy and Environmental Design – developed by the US Green Building Council to provide guidance on the design of eco-sustainable buildings.

Mapei products help earn important LEED credits thanks to their **EPDs** (Environmental Product Declaration) and their **Emicode certification** for materials with a very low emission level of volatile organic compounds.

Thanks to EPD's, in Italy, **Mapei** products comply with the requirements of CAM (Criteri Ambientali Minimi - Minimum Environmental Criteria for design services and the construction and renovation of public buildings) aimed at identifying sustainable design solutions by evaluating the entire life-cycle of the products used.



Mapletree Business City 2, Singapore












































Construction of a new, ultramodern and sustainable business district.

Mapei played a leading role in this innovative project with many products for the preparation of substrates and the installation of both interior and exterior tiling.

Granite tiles in several areas such as walkways, car parks and courtyards, were installed using **Keraflex Maxi S1** and grouted with **Keracolor GG**. **Mapei** products used in some exterior works: **Topcem Pronto**, **Kerapoxy**, **Keraflex Maxi S1**, **Keracolor GG**, **Mapeflex PU50 SL**, **Primer PU 60**.



Grouts for ceramics and stone material chart

SUITABLE PRODUCT		MAPEI SUGGESTION		Cementitious grouts				Epoxy grouts				Polymer grouts	
1 Identify the area of use		ULTRACOLOR PLUS	KERACOLOR FF	KERACOLOR GG	KERACOLOR SF	KERAPOXY	KERAPOXY DESIGN	KERAPOXY CQ	KERAPOXY P	KERAPOXY IEG	FLEXCOLOR	FIX & GROUT BRICK	
2 Choose the product													
Joint width in mm		from 2 to 20	from 2 to 6	from 4 to 15	from 2 to 4	from 3 to 20	from 2 to 7	from 2 to 20	from 3 to 20	from 3 to 20	from 2 to 10	from 8 to 10	
External Use													
Balconies and terraces													
Façades													
Swimming pools													
Internal Use													
Heated floor													
Residential environments													
Public buildings													
Commercial environments													
Foodstuffs industries													
Areas subject to intense traffic													
Kitchens													
Damp environments													

Grouts for architectural stone paving chart

<div>SUITABLE PRODUCT</div> <div>MAPEI SUGGESTION</div>		Compact bedding Pre-blended mortars			Loose bedding Polyurethane resins	
		MAPESTONE PFS 2	MAPESTONE PFS 2 VISCO	MAPESTONE PFS PCC2	MAPESTONE JOINT CUBE	MAPESTONE JOINT SLAB
<div>1 Identify the area of use</div> <div>2 Scegli il prodotto</div>						
Joint width in mm		≥ 5	≥ 5	≥ 5	≥ 5	≥ 5
Stone element type						
Small blocks						
Cobblestones						
Paving bricks						
Tiles/slabs with a regular cut shape						
Tiles/slabs with an irregular section						
Blocks						
Surrounding conditions						
Freezing/thawing						
De-icing salts						
Sea spray						
Large day/night temperature variations						
Classes of use						
P4 - External paving for pedestrian, residential use only						
P5 - Public/commercial external paving for pedestrian and cycle use						
P6 - Public/residential paving for pedestrian and light vehicle use						
P7 - Paving of pedestrian areas, square markets occasionally used for emergency deliveries						
P8 - Paving of pedestrian areas often used by heavy vehicles						
P9 - Paving of streets and lanes						

Sealants chart

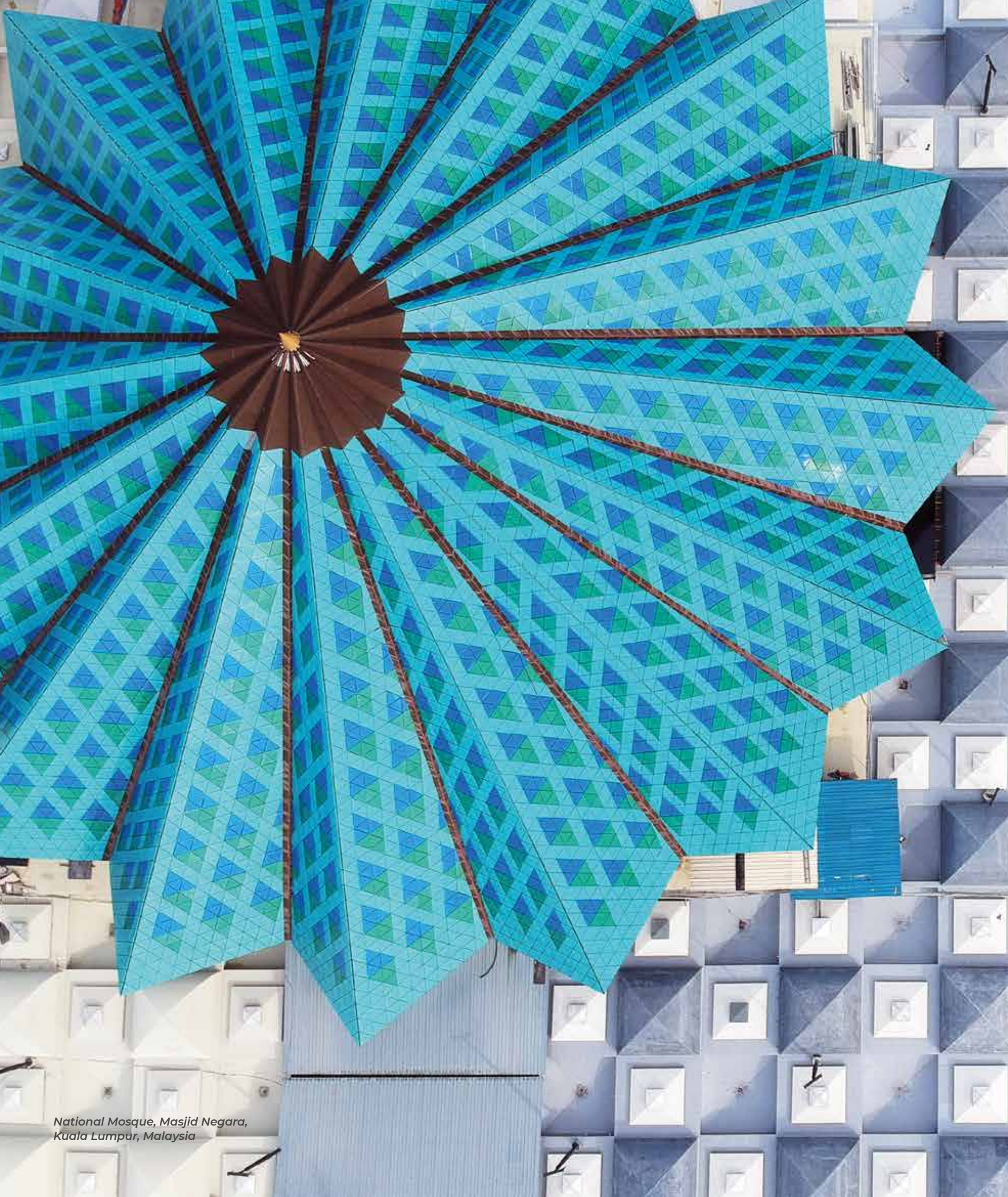
	Acetic silicone	Neutral silicone	Polyurethane	Hybrid	Epoxy-polyurethane
	MAPESIL AC	MAPESIL LM	MAPEFLEX PU 45 FT	MAPEFLEX MS 45	MAPEFLEX E-PU21 SL
External Use					
Balconies and terraces	✓		✓	✓	✓
Façades		✓			
Swimming pools	✓	✓			
External courtyards			✓	✓	✓
Cracks			✓	✓	
Joints between different materials			✓	✓	
Fitting/glass joints	✓				
Fitting/wall joints		✓	✓	✓	
Internal Use					
Structural joints		✓			
Cracks			✓	✓	
Joints for industrial floors			✓	✓	✓
Joints for civil floors	✓		✓	✓	✓
Joints with kitchen tops	✓	✓			
Joints for stone folorings		✓			
Tile joints	✓	✓			
Sanitary joints for bathrooms	✓				
Fitting/glass joints	✓				
Fitting/wall joints		✓	✓	✓	
Bonding of skirtings and doorsteps			✓	✓	
Architectural paving – Classes of use					
P4 - External paving for pedestrian, residential use only		✓	✓	✓	✓
P5 - Public/commercial external paving for pedestrian and cycle use		✓	✓	✓	✓
P6 - Public/residential paving for pedestrian and light vehicle use		✓	✓	✓	✓
P7 - Paving of pedestrian areas, square markets occasionally used for emergency deliveries		✓	✓	✓	✓
P8 - Paving of pedestrian areas often used by heavy vehicles			✓	✓	✓
P9 - Paving of streets and lanes			✓	✓	✓
Sealant deformability					
Joint movement ≤ 10% of width					
Joint movement > 10% ≤ 20% of width					
Joint movement ≤ 25% of width					
Type of sealant					
High-flowing					
Thixotropic					

Colour chart

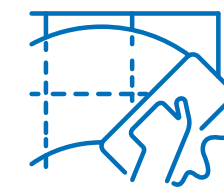
Mapei Coloured Grouts

	CEMENTITIOUS GROUTS	ULTRACOLOR PLUS	KERACOLOR SF	KERACOLOR FF	KERACOLOR GG	EPOXY GROUTS	KERAPOXY	KERAPOXY CQ	KERAPOXY IEG	KERAPOXY P	KERAPOXY DESIGN	PASTE PRODUCTS	FLEXCOLOR	FIX & GROUT BRICK	COMPLEMENTARY	MAPEGLITTER	ELASTIC SEALANTS	MAPESIL AC	MAPESIL LM
100 WHITE																			
799 WHITE																			
103 MOON WHITE																			
710 ICE WHITE																			
700 TRANSLUCENT																			
111 SILVER GREY																			
110 MANHATTAN 2000																			
112 MEDIUM GREY																			
282 BARDIGLIO GREY																			
720 PEARL GREY																			
728 DARK GREY																			
113 CEMENT GREY																			
115 RIVER GREY																			
116 MUSK GREY																			
174 TORNADO																			
119 LONDON GREY																			
114 ANTHRACITE																			
120 BLACK																			
137 CARIBBEAN																			
130 JASMINE																			
290 CREAM																			
131 VANILLA																			
138 ALMOND																			
729 SAHARA YELLOW																			
132 BEIGE 2000																			
133 SAND																			
134 SILK																			
139 PINK POWDER																			
141 CARAMEL																			
135 GOLDEN DUST																			
152 LIQUORICE																			
142 BROWN																			
147 CAPPUCCINO																			
136 MUD																			
144 CHOCOLATE																			
146 RICH BROWN																			
149 VOLCANO SAND																			
145 TERRA DI SIENA																			
143 TERRACOTTA																			
172 SPACE BLUE																			
170 CROCUS BLUE																			
162 VIOLET																			
171 TURQUOISE																			
173 OCEAN BLUE																			
283 SEA BLUE																			
182 TORMALINE																			
183 LIME GREEN																			
150 YELLOW																			
151 MUSTARD YELLOW																			
165 CHERRY RED																			
999 TRANSPARENT																			
LIGHT GOLD																			
SILVER																			

Due to the printing processes involved, the colours should be taken as merely indicative of the shades of the actual products.



National Mosque, Masjid Negara,
Kuala Lumpur, Malaysia



Grouts for **ceramics** and **stone material**

With **Mapei coloured grouts** collection it is possible to find the ideal solution for every project. A wide variety of colours is available. Choose the best solution for your needs from among **cementitious**, **epoxy** and **paste grouts**.

Mortars for cementitious grouts

A complete range of grouts for all types of ceramic, stone and glass mosaic coverings. **They are ideal for residential and commercial use.**

- Ultracolor Plus
- Keracolor FF
- Keracolor GG
- Keracolor SF

Mortars for epoxy grouts

They are particularly suitable when particular requirements for **hygiene** and **resistance to aggressive chemicals are required**. They are ideal in **industrial environments**, where very high resistance to chemicals and high strength is required.

- Kerapoxy
- Kerapoxy Design
- Kerapoxy CQ
- Kerapoxy P
- Kerapoxy IEG

Mortars for polymer grouts

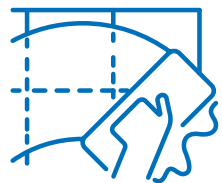
Ready and easy to use.

- Flexcolor
- Fix & Grout Brick



Mortars for cementitious grouts

A complete range of grouts for all types of ceramic, stone and glass mosaic floors and walls. For internal and external use. The ideal choice for **residential use** (bathrooms, kitchens, swimming pools, external façades, balconies and terraces) and for **commercial environments** (supermarkets, restaurants, airports and public buildings). They are also suitable for grouting floors in industrial environments.



Ultracolor Plus

DESCRIPTION

Mapei safe, mould-resistant and water-repellent coloured grout

High-performance, **anti-efflorescence**, quick-setting and drying polymer-modified mortar with **water-repellent DropEffect®** and **mould-resistant BioBlock®** technology for **grouting joints from 2 to 20 mm wide**.



POT LIFE OF MIX	20-25 minutes	COLOURS	34
WAITING TIME FOR FINISHING	15-30 minutes	EMICODE	EC1 Plus - very low emission
SET TO LIGHT FOOT TRAFFIC	3 hours	STORAGE	12 months (for 23 kg bags) 24 months (for 2 and 5 kg bags)
READY FOR USE	After 24 hours (48 hours for swimming pools)	CONSUMPTION	According to the size of the joints
		PACKAGING	23 kg bags 4x5 kg or 8x2 kg Alupack boxes depending on the colour



MOULD-RESISTANT

BioBlock® technology prevents the formation of the microorganisms that form mould at the root.



WATER-REPELLENT

Low dirt pick-up. The **DropEffect®** technology reduces water and liquid absorption making grouts easier to clean.



ANTI-EFFLORESCENCE

It does not form any efflorescence and guarantees that colours remain uniform without stains and remain stable over the years.



QUICK-SETTING AND DRYING

Set to light foot traffic after 3 hours, quickly ready for use.



HIGH RESISTANCE

Excellent resistance to abrasion, compression, flexural stress and to freeze-thaw cycles.



34 COLOURS

Colours are resistant to UV rays and atmospheric agents.

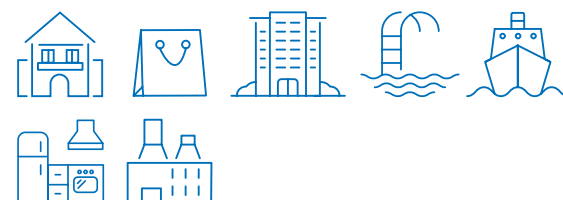


GOOD RESISTANCE TO ACIDS

WHERE TO USE

- All types of ceramics.
- Marble and stone material.
- Marble and glass mosaic.
- Interior and exterior use.
- Floors and walls.
- **Swimming pools, façades and balconies.**
- Floors and walls in areas subject to **intense traffic** (airports, shopping centres, restaurants, etc.).

AREAS OF USE



CERTIFICATIONS & TECHNOLOGIES



Dallara Academy, Varano De' Melegari, Italy

Exhibition area and education and training centre of Dallara Automobili.

A building with a daring design, composed of a system of geometric figures, it was awarded as the Best Future Building at the 2017 ABB Leaf Awards in London. For tiling the three outdoor cones, special **three-dimensional ceramic tiles** (10x10 cm) were used. These tiles were installed with **Ultrabond Eco PU 2K** or **Kerabond+Isolastic** and grouted with **Ultracolor Plus**. Elastic joints were installed to control thermal expansions, using **Mapesil LM** silicone sealant.

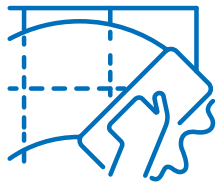


**Former Zedda-Piras distillery area,
Cagliari, Italy**

*Transformation of the Zedda Piras industrial area into
a multifunctional space.*

The exterior tiling of façades, consisting of **1000x3000 mm ceramic slabs** cut in different shapes, was installed using the light weight, highly-deformable cementitious adhesive **Ultralite S2**. The joints between slabs were grouted with the anti-efflorescence, water-repellent and mould-resistant cementitious mortar **Ultracolor Plus**. The neutral, mould-resistant silicone sealant **Mapesil LM**, ideal for façades, was used for sealing expansion joints.





Keracolor FF

DESCRIPTION

Coloured, water-repellent cementitious mortar

Pre-blended, high-performance, polymer-modified cementitious mortar with **water-repellent DropEffect®** technology for grouting **joints up to 6 mm**. Mixed with the **Fugolastic** admixture, it reaches a level of strength which makes it suitable for severe in-service conditions (grouting of façades, swimming pools, bathrooms and floors subject to intense traffic).



POT LIFE OF MIX	Approx. 2 hours	COLOURS	15
WAITING TIME FOR FINISHING	10-20 minutes	EMICODE	EC1 Plus - very low emission
SET TO LIGHT FOOT TRAFFIC	Approx. 24 hours	STORAGE	12 months (for 25 kg bags) 24 months (for 5 kg bags)
READY FOR USE	7 days	CONSUMPTION	According to the size of the joints
		PACKAGING	25 kg bags, 4x5 kg Alupack boxes depending on the colour



WATER-REPELLENT

Low dirt pick-up. The **DropEffect®** technology reduces water and liquid absorption, making grouts easier to clean.



DURABLE AND STRONG

Good resistance to abrasion, compression, flexural stress and to freeze-thaw cycles.



EASY TO CLEAN

Smooth and compact final surface, with low water absorption, easy to clean.



UNIFORM GROUTS, WITHOUT CRACKS

Keracolor FF mortar is characterised by a low shrinkage rate, which means it does not form cracks.



GOOD RESISTANCE TO ACIDS



GOOD PRICE-PERFORMANCE RATIO

WHERE TO USE

- All types of ceramics.
- Marble and stone material.
- Marble and glass mosaic.
- Interior and exterior use.
- Floors and walls.
- **Swimming pools.**
- Particularly **smooth and glossy floor surfaces** (polished porcelain, pre-polished marble, glazed tiles).
- Ceramic industrial flooring where resistance to chemicals is not required (garages, warehouses, etc.).

CERTIFICATIONS & TECHNOLOGIES



AREAS OF USE



New Istanbul airport, Turkey

From Terminal 1 to the Control Tower: Mapei products in the world's largest airport.

In the Terminal 1 building, the water-repellent, cementitious mortar **Keracolor FF**, ideal for grouts up to 6 mm, was used for grouting large format tiles (120x60 cm). **Elastorapid**, high-performance, two-component, highly deformable, cementitious adhesive, was used for bonding tiles in some areas.



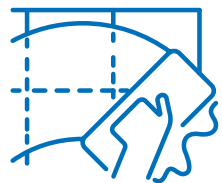


**Masjid Negara (National Mosque),
Kuala Lumpur, Malaysia**

Renovation works: waterproofing and installation of covering on roofs, domes and pyramids.

After having primed the surfaces with **Primer SN**, they were waterproofed with **Purtop 1000** and grouted with **Keracolor FF + Fugolastic**. The mosaic tiles on the dome and pyramids were bonded with **Kerapoxy** and grouted with **Keracolor FF + Fugolastic**.





Keracolor GG

DESCRIPTION

Coloured cementitious mortar ideal for terracotta and natural brick

Pre-blended, high-performance polymer-modified cementitious mortar for grouting **joints from 4 to 15 mm**. Mixed with the **Fugolastic** admixture, it reaches a level of strength which makes it suitable for severe in-service conditions (grouting of façades, swimming pools, bathrooms and floors subject to intense traffic).



POT LIFE OF MIX

Approx. 2 hours

WAITING TIME FOR FINISHING

10-20 minutes

SET TO LIGHT FOOT TRAFFIC

Approx. 24 hours

READY FOR USE

7 - 10 days

COLOURS

14

EMICODE

EC1 Plus - very low emission

STORAGE

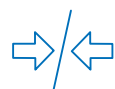
12 months (for 22-25 kg bags)
24 months (for 5 kg bags)

CONSUMPTION

According to the size of the joints

PACKAGING

25 kg bags,
4x5 kg Alupack boxes
depending on the colour



DURABLE AND STRONG

Good resistance to abrasion, compression, flexural stress and freeze-thaw cycles.



UNIFORM GROUTS, WITHOUT CRACKS

Keracolor GG mortar is characterised by a low shrinkage rate which means it does not form cracks.



GOOD RESISTANCE TO ACIDS



GOOD PRICE-PERFORMANCE RATIO

WHERE TO USE

- All types of ceramics.
- Suitable for **terracotta**.
- **Exposed brick**.
- Stone material.
- Interior and exterior use.
- Floors and walls.
- **External façades**, balconies, terraces and **swimming pools**.
- Grouting **floors with a rustic finish**.
- Ceramic industrial flooring where resistance to chemicals is not required (garages, warehouses, etc.).

AREAS OF USE



CERTIFICATIONS & TECHNOLOGIES



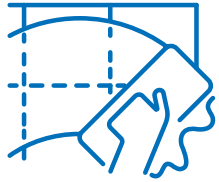
Mont Blanc SkyWay. Courmayeur, Italy

Mont Blanc New Cableways - complete reconstruction of the three ski lifts.

In the three stations of the cableway (Pontal d'Entrèves, Pavillon du Mont Frèty and Punta Helbronner, the arrival station with a panoramic terrace, at an altitude of 3.466 m) the coverings and the floor porcelain tiles of different format were bonded with **Ultralite S1**.

Floors and wall coverings were grouted with **Keracolor GG**.





Keracolor SF

DESCRIPTION

Fine-grained mortar for smooth and glossy surfaces

Fine-grained, high-performance, white cementitious mortar for grouting **joints up to 4 mm**. Mixed with the **Fugolastic** admixture, it reaches a level of strength which makes it suitable for severe in-service conditions (grouting façades, swimming pools, bathrooms and floors subject to intense traffic). It may also be used for grouting joints in marble floors to be polished on site.



POT LIFE OF MIX	Approx. 2 hours	COLOURS	White
WAITING TIME FOR FINISHING	10-20 minutes	EMICODE	EC1 Plus - very low emission
SET TO LIGHT FOOT TRAFFIC	Approx. 24 hours	STORAGE	12 months (for 22 kg bags) 24 months (for 5 kg bags)
READY FOR USE	7 days	CONSUMPTION	According to the size of the joints
		PACKAGING	22 kg bags, 4x5 kg Alupack boxes



FINE-GRAINED

Ideal for grouting thin joints and for smooth and glossy surfaces.



DURABLE AND STRONG

Good resistance to abrasion, compression, flexural stress and freeze-thaw cycles.



EASY TO CLEAN

Smooth and compact final surface, with very smooth texture and low water absorption, easy to clean.



UNIFORM GROUTS, WITHOUT CRACKS

Keracolor SF mortar is characterised by a low shrinkage rate which means it does not form cracks.



GOOD RESISTANCE TO ACIDS



GOOD PRICE-PERFORMANCE RATIO

WHERE TO USE

- All types of ceramics.
- Stone material and pre-polished marble.
- Glass and pre-finished marble mosaic.
- Interior and exterior use.
- Floors and walls.
- Ideal for **particularly smooth and glossy surfaces** (polished porcelain, pre-polished marble, etc.).
- Ideal for grouting **thin joints**.

CERTIFICATIONS & TECHNOLOGIES



AREAS OF USE



St. Regis Hotel, Kuala Lumpur, Malaysia

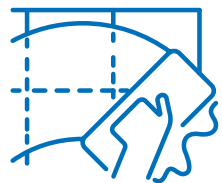
Construction of a luxury hotel.

Mapei adhesives and grouts were selected for installing refined floors and wall marble coverings of high quality in the 208 hotel rooms (22,000 m²). In particular, **Keraflex**, **Keraflex Maxi S1** and the mortar **Keracolor SF**, ideal for grouting marble and smooth and shiny surfaces, were used.



Mortars for epoxy grouts

Thanks to their technical characteristics, **epoxy grouts** are particularly suitable when demanding requirements for **hygiene and resistance to chemicals** are needed. They are used in residential and commercial environments to guarantee a **highly attractive** and **decorative finish** and no absorption along with good performance figures. They are suitable also in all **industrial environments** where very high chemical resistance and high mechanical strength are required, together with resistance to acids and hydrocarbons, such as for floors in the foodstuffs industries (cured meat factories, oil mills, etc.).



Kerapoxy

DESCRIPTION

Epoxy mortar suitable for kitchens and for the foodstuffs industry

Two-component, high-performance, **acid-resistant** epoxy mortar and adhesive with **no vertical slip** for laying and grouting ceramic tiles and stone material (minimum width of joints 3 mm). Available in 20 colours.



POT LIFE OF MIX

45 minutes

SET TO LIGHT FOOT TRAFFIC

Approx. 24 hours

READY FOR USE

4 days
Surfaces can undergo chemical attack after 4 days

COLOURS

20

EMICODE

EC1 Plus - very low emission

STORAGE

24 months

CONSUMPTION

According to the size of the joints

PACKAGING

10-15 kg kits and 12x2 kg boxes

AREAS OF USE



EXCELLENT RESISTANCE TO ACIDS

Suitable for industrial environments exposed to aggressive chemicals.



HIGH MECHANICAL STRENGTH

Particularly suitable for commercial and industrial environments subject to heavy traffic.



WATERPROOF AND HYGIENIC GROUTS

The surface of grouts is smooth, compact and waterproof and does not absorb any dirt, which means they are more hygienic and easier to clean.



EASY WORKABILITY AND FINISHING



SUITABLE FOR KITCHENS AND FOODSTUFFS INDUSTRIES

Allows grouting floors and worktops in compliance with the HACCP system and the requirements of EC Regulation No. 852/2004 regarding the hygiene of foodstuffs.



UNIFORM COLOUR THAT REMAINS STABLE OVER THE YEARS

20 colours resistant to UV rays and atmospheric agents.

WHERE TO USE

- Ceramics.
- Stone material.
- Interior and exterior use.
- Floors and walls.
- Can also be used as an adhesive.
- Ideal for **foodstuffs industries** (dairies, abattoirs, breweries and wine-cellars...), **kitchen worktops**, **laboratory benches**, where a high level of hygiene is required.
- Ideal for grouting **industrial floors** where high mechanical resistance and resistance to acid attack is required.
- **Swimming pools**; including with salt or thermal water, and tanks containing **chemically aggressive water** (purification plants).



CERTIFICATIONS & TECHNOLOGIES



Orientierungsschule Riaz, Switzerland

Building of a new school.

Mapei contributed to the construction of the building by providing a wide range of products of different lines: admixtures for concrete, products for the installation of ceramic and wooden flooring, solutions for sports flooring. 150 m² of 10x10 tiles were installed in the school kitchen using **Kerafix Plus LD. Kerapoxy**, epoxy mortar with EC1 Plus certification, was used for grouting. It is particularly recommended for use in foodstuffs processing environments, where high hygiene requirements and strength are required.



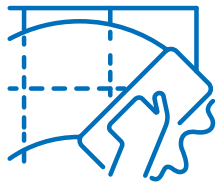


**Aquahouse Thermal & Beach,
San Costantino and Elena, Bulgaria**

Building of a spa facility by the sea.

Mapei products were used for waterproofing and installing floor and wall coverings in swimming-pools and interior areas. Specifically, **Topcem**, **Mapelastic**, **Keraflex Maxi S1** and **Kerapoxy** epoxy mortar were used.



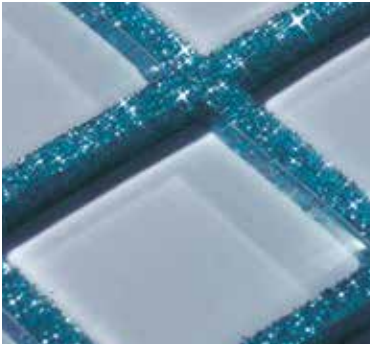


Kerapoxy Design

DESCRIPTION

Add value to your spaces with Mapei decorative grouts

Two-component, **acid-resistant**, **decorative**, **translucent** epoxy mortar for grouting **highly attractive glass mosaic**, ceramic tiles and stone material, used also in combination with **MapeGlitter**. It can also be used as an adhesive.



POT LIFE OF MIX	45 minutes	COLOURS	32
SET TO LIGHT FOOT TRAFFIC	Approx. 24 hours	EMICODE	EC1 Plus - very low emission
READY FOR USE	4 days. Surfaces can also undergo chemical attack after 4 days	STORAGE	24 months
		CONSUMPTION	According to the size of the joints
		PACKAGING	3 kg kit

AREAS OF USE



FOR GROUTS WITH ATTRACTIVE DECORATIVE FINISH

Decorative grout with translucent finish.



WIDE RANGE OF COLOURS

Available in 32 colours. Mixed with **MapeGlitter**, allows for a wider range of colours and sparkly grouts, for particular decorative effects.



IDEAL FOR GLASS MOSAIC

Thanks to its particularly fine-textured consistency and its translucent finish, it makes mosaics shinier.



STABLE AND UNIFORM COLOUR

Resistant to UV rays and aggressive atmospheric agents: colours are highly stable to guarantee that grouts have an even colour that remains stable over the years.



WATERPROOF: IDEAL FOR SWIMMING POOLS AND SPA CENTRES

Water-resistant grouts, suitable for grouting surfaces and coatings in swimming pools, Turkish baths, saunas and spa centres.



ACID RESISTANT

Excellent chemical resistance and mechanical strength, the final surface of the grout is smooth and compact, with no absorption, and ensures a high level of hygiene.

WHERE TO USE

- Decorative grouting.
- Ideal for glass mosaic.**
- All types of ceramics.
- Stone material.
- Interior and exterior use.
- Ideal for **showers, bathrooms, thermal facilities, Turkish baths.**
- Swimming pools**, especially **recommended for salt or thermal water.**
- Grouting **decorative coverings** in environments with a high aesthetic value.



CERTIFICATIONS & TECHNOLOGIES

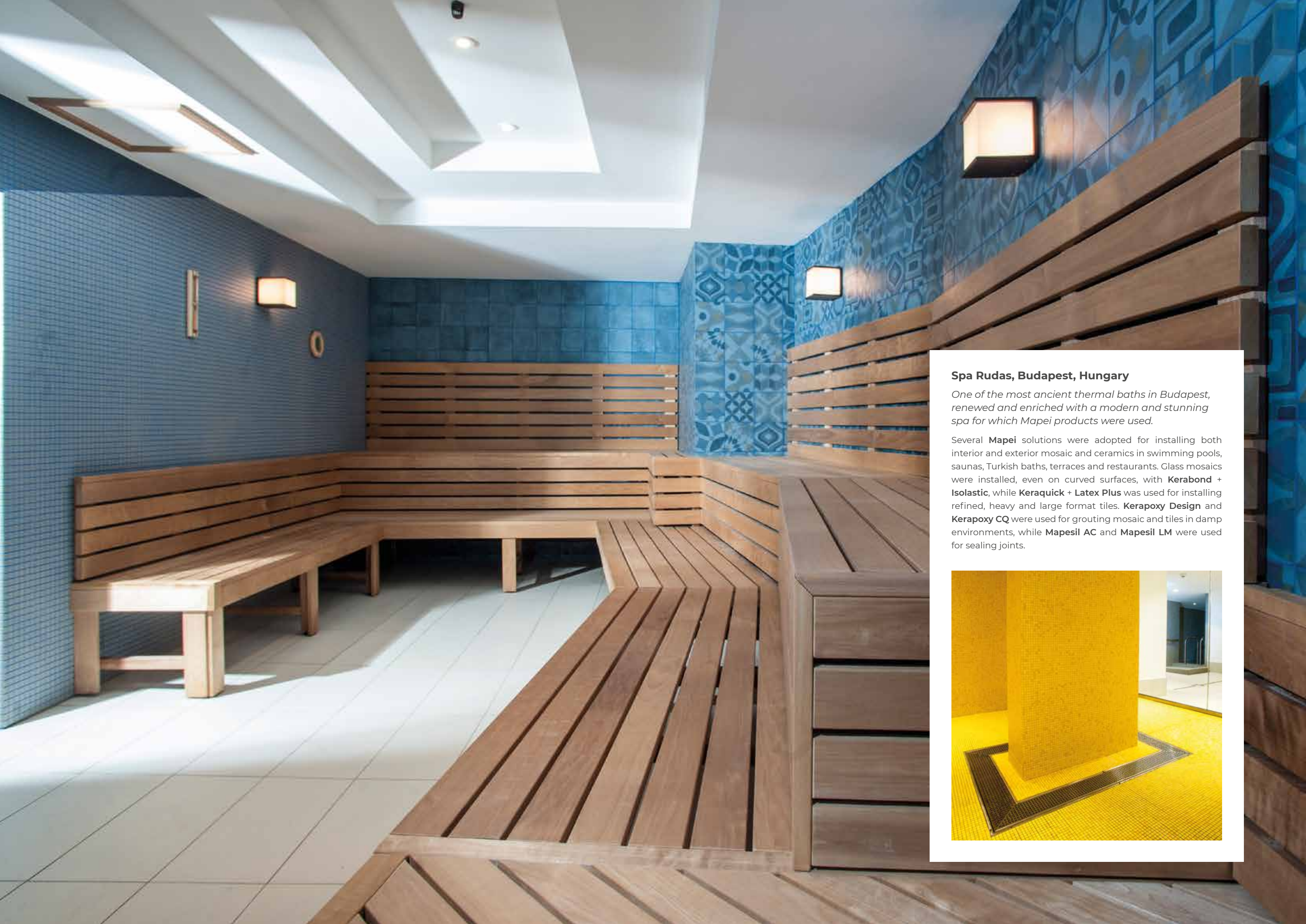


The Well, Sofiemyr, Norway

11 swimming pools, 15 saunas and Turkish baths, more than 100 showers, waterfalls, relaxation rooms and restaurants. With a surface of 10,500 m², The Well is the biggest spa in Norther Europe.

In this important project, **Mapei** products were used in all the different areas and in all the construction phases. All the swimming pools were waterproofed with **Mapelastic**. Mosaics and ceramic coverings were installed with **Elastorapid**, **Adesilex P10 + Isolastic** or **Ultralite S1**. **Kerapoxy** and **Kerapoxy Design** were used for grouting joints in damp environments, together with **Mapesil AC**, used for sealing joints.



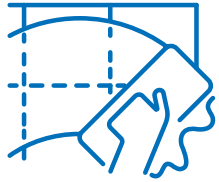


Spa Rudas, Budapest, Hungary

One of the most ancient thermal baths in Budapest, renewed and enriched with a modern and stunning spa for which Mapei products were used.

Several **Mapei** solutions were adopted for installing both interior and exterior mosaic and ceramics in swimming pools, saunas, Turkish baths, terraces and restaurants. Glass mosaics were installed, even on curved surfaces, with **Kerabond** + **Isolastic**, while **Keraquick** + **Latex Plus** was used for installing refined, heavy and large format tiles. **Kerapoxy Design** and **Kerapoxy CQ** were used for grouting mosaic and tiles in damp environments, while **Mapesil AC** and **Mapesil LM** were used for sealing joints.





Kerapoxy CQ

DESCRIPTION

Antibacterial and mould-resistant epoxy mortar

Two-component **acid-resistant** epoxy grout, easy to apply with excellent cleanability, **bacteriostatic BioBlock® technology**, ideal for grouting ceramic tiles and mosaics. Can also be used as an adhesive. Product **certified by the University of Modena** according to ISO 22196:2007 standards as a **grouting mortar protected against the formation and proliferation of micro-organisms**.



POT LIFE OF MIX	45 minutes	EMICODE	EC1 Plus - very low emission
SET TO LIGHT FOOT TRAFFIC	Approx. 24 hours	STORAGE	24 months
READY FOR USE	4 days. Surfaces can undergo chemical attack after 4 days	CONSUMPTION	According to the size of the joints
COLOURS	19	PACKAGING	3 kg or 10 kg containers for the colours 113, 114, 132, 282, 283 and 100



ANTIBACTERIAL AND MOULD-RESISTANT
Certified as an anti-bacterial and anti-microbe product. Thanks to **BioBlock®**, it prevents the proliferation of micro-organisms and the formation of moulds, ensuring the highest hygiene.

ACID PROOF
Suitable for commercial and industrial environments subject to heavy traffic and exposed to aggressive chemicals: it is acid resistant and has high mechanical strength.

SUITABLE FOR FOOD AND BEVERAGE
Thanks to its anti-bacterial properties, it is suitable for the food and beverage industry and for kitchens where a high level of hygiene is required.

WATERPROOF HYGIENIC GROUTS
The surface of grouts is smooth, compact and waterproof and does not absorb any dirt, which means it is more hygienic and easier to clean.

EXCELLENT WORKABILITY
It has a creamier consistency than traditional epoxy mortars which makes application easier and quicker and surfaces are easier to clean after grouting.

UNIFORM COLOUR THAT REMAINS STABLE OVER THE YEARS
19 colours resistant to UV rays and atmospheric agents.

- WHERE TO USE**
- Ceramics.
 - Stone material.
 - Glass mosaic.
 - Interior and exterior use.
 - Floors and walls.
 - **Swimming pools**; including **with salt or thermal water, Turkish baths**.
 - **Ideal for foodstuffs industries** (dairies, abattoirs, breweries and wine-cellars...), **kitchen worktops, laboratory benches**, where a **high level of hygiene** is required.



CERTIFICATIONS & TECHNOLOGIES

0474

Baladin brewery, Piozzo, Italy

Building of the new production plant.

Porcelain tiles measuring 60x60 cm were installed in all the production and storage areas. For bonding tiles, the high-performance adhesive, specific for large format tiles **Keraflex Maxi S1 zero** was used. The product has very low emissions of volatile organic compounds (VOC) and residual greenhouse gas emissions offset, such features are in line with the ethical values of the brewery. The joints in the processing and storage areas were grouted with **Kerapoxy CQ**. Thanks to its acid-resistant and bacteriostatic properties, it is ideal for foodstuff industries, where a high level of protection against the formation and proliferation of micro-organism is required. For the expansion joints, the product chosen was **Mapeflex PU30**, the ideal sealant for joints in ceramic floors subject to intense traffic.



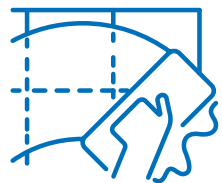
Demjén Thermal Spa, Demjén, Hungary

760 m of caves and 1,500 m² of water surfaces this spa is the largest thermal cave system of Central Europe.

Baths and damp areas were levelled with **Planitop Fast 330** and waterproofed with **Mapelastic**. **Elastorapid** was used for laying tiles in swimming pools, while **Keraflex S1** and **Keraflex Maxi S1** were employed in other areas.

Thanks to its high chemical resistance, **Kerapoxy CQ** was selected for grouting joint in baths, where water rich in sulphur, sodium, calcium and iron constantly flows at 68°C.





Kerapoxy P

DESCRIPTION

Easy-to-apply mortar for large surfaces

Easy-to-apply, two-component, **acid-resistant** epoxy mortar with **good cleanability** properties for grouting joints at least 3 mm wide.



POT LIFE OF MIX

45 minutes

SET TO LIGHT FOOT TRAFFIC

Approx. 24 hours

READY FOR USE

4 days

Surfaces can undergo chemical attack after 4 days

COLOURS

113 cement grey

STORAGE

24 months

CONSUMPTION

According to the size of the joints

PACKAGING

10 kg kit



EXCELLENT RESISTANCE TO ACIDS



EASY TO SPREAD AND CLEAN

Easy to apply and finish and excellent cleanability.



STRONG AND DURABLE

Excellent mechanical strength and chemical resistance for more durable grouts.



HYGIENIC AND EASY TO CLEAN SURFACES

Smooth and compact final surface, with no absorption and easy to clean, ensures a high level of hygiene.



HARD-WEARING

Excellent resistance to heavy traffic.



COMPACT GROUTS, WITHOUT CRACKS

No shrinkage and no cracks.



UNIFORM COLOUR

Colours resistant to atmospheric agents.

AREAS OF USE



CERTIFICATIONS & TECHNOLOGIES

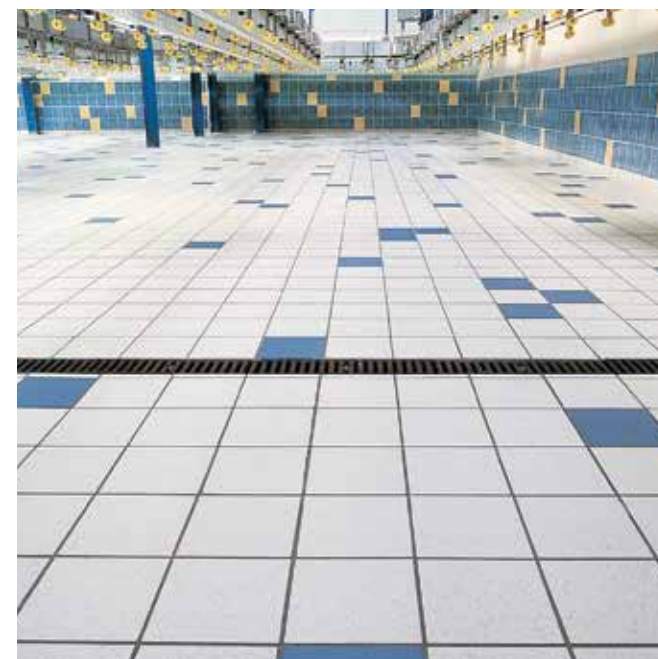


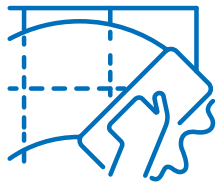
Roxane Industry, Merignies, France

The new plant of one of the biggest mineral water-bottling company in France.

The decanting and washing area is one of the most critical areas of the plant due to its working conditions and the products used for cleaning and maintenance.

For this application, **Kerapoxy P** was used for bonding tiles and grouting joints. This product was chosen thanks to its special characteristics, which make it suitable for environments in which total hygiene is required along with resistance to aggressive chemicals, not to mention its easy application.





Kerapoxy IEG

DESCRIPTION

Epoxy mortar with extremely high chemical resistance

Two-component epoxy mortar with **extremely high chemical resistance** for joints at least 3 mm wide. For **acid-resistant** grouting of ceramic and stone material where **higher resistance to chemical products compared with that of conventional epoxy grouts** is required (in particular, to oleic acids and aromatic hydrocarbons).



POT LIFE OF MIX	45 minutes	COLOURS	113 and 130
SET TO LIGHT FOOT TRAFFIC	Approx. 24 hours	EMICODE	EC1 Plus - very low emission
READY FOR USE	4 days Surfaces can undergo chemical attack after 4 days	STORAGE	24 months
		CONSUMPTION	According to the size of the joints
		PACKAGING	10 kg kit



DURABLE AND STRONG

Highly compact grouts with excellent resistance to chemicals and excellent cleanability according to a formula developed in the **Mapei** research laboratories.



VERY HIGH RESISTANCE TO CHEMICALS AND HIGH STRENGTH

Extremely high mechanical properties and resistance to chemicals, higher than those of normal epoxy grouts.



MORE HYGIENIC AND EASY TO CLEAN SURFACES

Smooth and compact final surface, with no absorption and easy to clean, ensures a high level of hygiene.



EXCELLENT WORKABILITY

Easy to spread and finish off.



HARD-WEARING

Excellent resistance to heavy traffic.



SOUND GROUTS, WITHOUT CRACKS

No shrinkage and no cracks.

AREAS OF USE



CERTIFICATIONS & TECHNOLOGIES



WHERE TO USE

- Ceramic and stone material.
- **Acid-resistance** grouting with extremely high chemical resistance:
 - **ham factories** (especially in the areas where boning and curing are carried out)
 - **sausage factories** (especially in cooking areas, exposed to oleic acid)
 - **oil mills**
 - pickling factories
- Grouting **floors and worktops in compliance with the HACCP system** and the requirements of EC Regulation No. 852/2004 regarding the hygiene of foodstuffs.



Musical Instrument Museum, Tempe, USA

Musical instrument museum in Phoenix, Arizona.

Porcelain tiles of various sizes were laid on over 2000 m² of floors in galleries, corridors and in the restaurant of the museum, using the high-performance adhesive with extended open time **Ultracontact**.

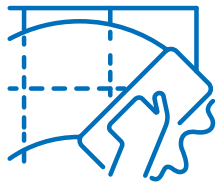
Klinker floors in the kitchen were grouted with **Kerapoxy IEG** mortar, particularly recommended for application in industrial environments, in areas used for preparing and cooking food and wherever a high resistance to aggressive chemicals and dirt in general is required. This mortar is resistant to moulds and high temperatures and makes grouts' cleaning and maintenance much easier.





Mortars for polymer grouts

Mapei has developed a range of paste products which, because of their nature, are particularly **easy to use**. The range includes a **flexible polymer grout** suitable for **flexible substrates**, and a **highly thixotropic adhesive** paste which bonds immediately with no slip.

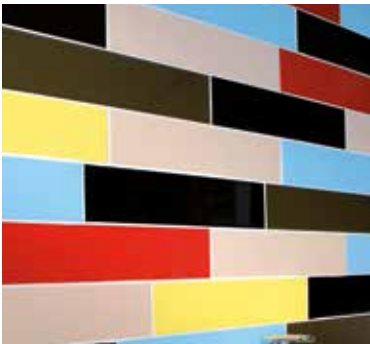


Flexcolor

DESCRIPTION

Ready to use polymer mortar, ideal for flexible substrates

Ready-to-use, polymer filler paste with **water-repellent DropEffect®** and mould-resistant **BioBlock®** technology for grouting joints in ceramic tiles 2 to 10 mm wide.



WAITING TIME FOR FINISHING

15 to 20 minutes depending on the surrounding conditions and absorption of the tiles

SET TO LIGHT FOOT TRAFFIC

48 hours

READY FOR USE

7 days

COLOURS

100 White, 110 Manhattan 2000, 111 Silver Grey, 112 Medium Grey, 132 Beige 2000

STORAGE

12 months

CONSUMPTION

According to the size of the joints

PACKAGING

5 kg buckets



READY TO USE AND EASY TO APPLY



IDEAL FOR FLEXIBLE SUBSTRATES

Resistant to vibrations and deformations in substrates. Therefore, it is particularly suitable for grouting exterior façades and flexible substrates.



EASY TO CLEAN

Once applied, it is easy to clean from the surface of tiles.



RESISTANT TO WATER

Drop-effect water-repellent: **DropEffect®** technology significantly reduces absorption of surface water which means grouts also absorb less dirt and are easier to clean.



MOULD-RESISTANT

BioBlock® technology prevents the formation of the microorganisms that may form mould on the grout surface at the root.



UNIFORM COLOUR

Colour resistant at atmospheric agents.

WHERE TO USE

- All types of ceramic tiles.
- Interior floors and walls.
- Exterior walls only.
- For joints from 2 to 10 mm.
- Suitable for **exterior façades** and **flexible substrates**.

CERTIFICATIONS & TECHNOLOGIES



AREAS OF USE



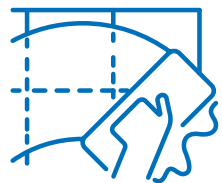
UNIFIMM Tower, Bologna, Italy

This triangular-base office tower, with its 26 floors and 125 metres in height, is a model of environmental sustainability.

Mapei provided material for laying about 8400 m² of large format ceramic tiles and 600 m² of pietra serena. In the gap between external glass walls, where a laying system able to absorb stresses generated by temperature variations and flexibility of the substrate was required, slabs were installed on anti-fracture **Mapetex** membrane with the highly elastic two-component adhesive **Elastorapid** and then sealed with **Mapesil LM**.

On internal walls, one-component lightweight deformable adhesive **Ultralite S1** was chosen to lay large format tiles on plasterboard primed with **Primer G**. For the joints, the ready-to-use grouting mortar **Flexcolor** was used to grant good deformability and an attractive finish.





Fix & Grout Brick

DESCRIPTION

Single product for bonding and grouting terracotta and decorative elements

Ready to use, high-performance adhesive paste with **BioBlock® mould-resistant technology** for **bonding terracotta slips** and light weight cementitious and synthetic resin conglomerate decorative elements on internal and external surfaces.



OPEN TIME	20 minutes	COLOURS	White, grey and beige
ADJUSTMENT TIME	30 - 35 minutes	STORAGE	24 months
GROUTING JOINTS	Smooth the adhesive in the grouts within 20 minutes with a damp brush (may vary according to surrounding conditions)	CONSUMPTION	1.4-4.2 kg/m ²
		PACKAGING	12 kg buckets



SINGLE PRODUCT FOR BONDS AND GROUTS

Excess adhesive, which seeps out from joints, can be smoothed over with a wet brush: their subsequent filling is not necessary.



READY TO USE AND EASY TO APPLY



ADHESIVE WITH NO VERTICAL SLIP

Slips bond immediately to the wall with no slip.



HIGH FLEXIBILITY AND EXCELLENT ADHESION



MOULD-RESISTANT

BioBlock® technology prevents the formation of the microorganisms that may form mould on the surface of the joint at the root.



ANTI-EFFLORESCENCE



RESISTANT TO UV RAYS AND AGEING



RESISTANT TO TEMPERATURES UP TO +70°C

AREAS OF USE



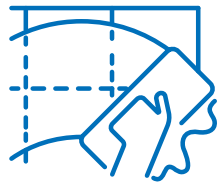
CERTIFICATIONS & TECHNOLOGIES



WHERE TO USE

- **Bonding** all types of terracotta slips and **decorative lightweight cementitious composite or resin slips** on internal and external walls.
- Excess adhesive, which seeps out from joints, can be smoothed over with a brush, to **act as a grout for the joints**.





Complementary products

Accessory items

Fugolastic

Polymer liquid admix for Keracolor FF, Keracolor GG and Keracolor SF

USE

Mixed with the cement-based grouts of the **Keracolor** range as a substitute for mixing water, it **improves the grout adhesion and mechanical strength** and **reduces water absorption**. It is recommended for external grouts on façades, balconies and swimming pools and for floors subject to heavy traffic.

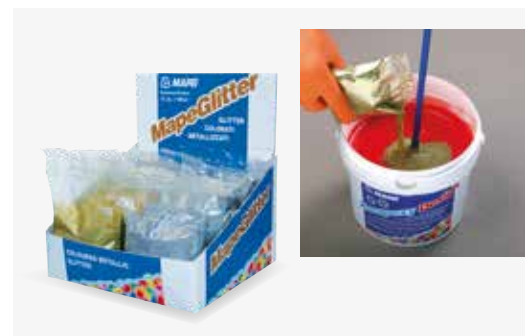


MapeGlitter

Polyester, aluminium and epoxy resin metal-effect coloured glitter used for mixing with Kerapoxy Design

USE

Mixed with **Kerapoxy Design** epoxy grout for allows for a wider range of colours and sparkly grouts, for a decorative, attractive finish. Ideal for glass mosaic and metallic tiles.



Cleaning solutions

Keranet

Acid-based cleaning solution for ceramic tiles with cementitious joints

USE

Particularly suitable for **removing efflorescence** and for the final cleaning of cotto toscano. Available in powder and liquid form, supplied ready-to-use.

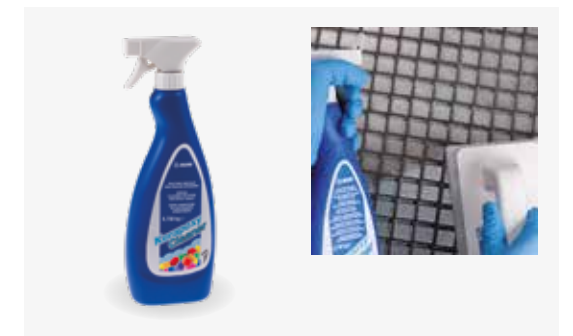


Kerapoxy Cleaner

Special cleaning solution for epoxy grout

USE

Suitable for **cleaning operations after completing laying work** or for **removing traces and stains** of epoxy grout from the surface of ceramic and glass coverings.



Renewing grouts

Fuga Fresca

Paint to bring back the colour of grouts

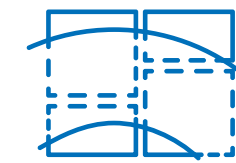
USE

Acrylic resin paint in water dispersion to **bring back the colour** of joints in ceramic tiling. Available in all colours from the **Keracolor** and **Ultracolor Plus** range.





Pedestrian zone, Košice,
Slovak Republic



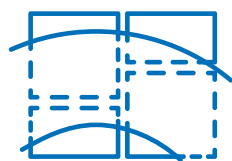
Solutions for architectural stone paving

Stone in its various shapes and types has been used to create the most **beautiful** road surfaces in **historical town centres** and is also used to create **pedestrian zones, cycle lanes and roads exposed to intense traffic**. It is also used in **residential buildings** for exterior surfaces, stairs and landings.

Mapei has developed a range of **specific products for architectural stone paving** which are ideal for use under various service conditions, including when it has to withstand **heavy loads** and **intense traffic**.



Grouts for architectural stone
paving on compact bedding



Mapestone PFS 2

DESCRIPTION

Pre-blended mortar for grouting joints in architectural stone paving

High-performance mortar in exposure class XF4 and XS3, with high mechanical strength and good resistance to de-icing salts, freeze-thaw cycles and seawater for grouting **architectural stone paving in class P4, P5, P6, P7, P8, P9 according to standard UNI 11714-1:2018.**




POT LIFE OF THE MIX	Approx. 20 minutes, at +20°C	READY FOR USE	7 days, at +20°C
WAITING TIME BEFORE CLEANING	20-30 minutes, at +20°C	COLOURS	Neutral, dark grey and white
SET TO LIGHT FOOT TRAFFIC	Approx. 24 hours, at +20°C	STORAGE	12 months (for 25 kg bags)
		CONSUMPTION	According to the width of grouts and the size of stone elements
		PACKAGING	25 kg bags

AREAS OF USE




WHERE TO USE

- Small blocks
- Cobblestones
- Blocks
- Smoller bricks
- Slabs




DURABLE AND STRONG




UNIFORM GROUTS, WITHOUT CRACKS


Thanks to its low water/cement ratio **Mapestone PFS 2** is characterised by a low shrinkage rate, which means it does not form cracks.




HIGH COMPRESSIVE STRENGTH




RESISTANT TO FREEZE/THAW CYCLES



RESISTANT TO DE-ICING SALTS




RESISTANT TO SEAWATER




MAXIMUM PRACTICALITY


Pre-blended, ready-to-use product. Just add water and mix with a power mixer for 3 minutes.



QUICK SETTING AND QUICKLY READY FOR USE



SUITABLE FOR SURFACES WITH VEHICLE ACCESS (combined with suitable bedding).



COMPLETE SISTEM With **Mapestone TFB 60** bedding.

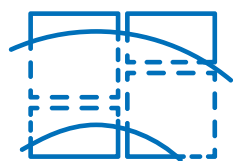


Trieste Seafront, Lignano Sabbiadoro, Italy

Redevelopment and refurbishment of Trieste Seafront.

Giallo d'Istria marble stone with bush-hammered finishing and Pietra Piasentina with flame or bush-hammered finishing were chosen for the new waterfront of Lignano Sabbiadoro. The paving was installed on a compact bedding made with **Mapestone TFB Cube**, pre-blended mortar specific for highly resistant and durable bedding. Joints were grouted with **Mapestone PFS 2**, pre-blended mortar ideal for environments subject to severe weather conditions and high levels of sea salt thanks to its high resistance to freeze/thaw cycles, de-icing salts and seawater.





Mapestone PFS 2 Visco

DESCRIPTION

Mortar for grouting architectural slab and block-paving

Low viscosity, pre-blended mortar with exceptional physical-chemical characteristics suitable for areas exposed to dry/damp cycles (exposure class XF4). Resistant to compression, de-icing salts, freeze-thaw cycles and seawater, it is suitable for grouting **architectural stone paving in class P4, P5, P6, P7, P8, P9 according to standard UNI 11714-1:2018.**



POT LIFE OF THE MIX	Approx. 40 minutes, at +20°C	READY FOR USE	7 days, at +20°C
WAITING TIME BEFORE CLEANING	20-30 minutes, at +20°C	COLOURS	Neutral, dark grey and white
SET TO LIGHT FOOT TRAFFIC	Approx. 24 hours, at +20°C	STORAGE	12 months (for 25 kg bags)
		CONSUMPTION	According to the width of grouts and the size of stone elements
		PACKAGING	25 kg bags

AREAS OF USE



WHERE TO USE

- Slabs
- Blocks



DURABLE AND STRONG



UNIFORM GROUTS, WITHOUT CRACKS

Thanks to its low water/cement ratio **Mapestone PFS 2 Visco** is characterised by a low shrinkage rate, which means it does not form cracks.



HIGH COMPRESSIVE STRENGTH



LOW VISCOSITY OF THE MIX

Ideal for grouting road surfaces made from irregular shaped elements. Thanks to its low viscosity it is very effective in filling air pockets around cobblestones and between cobblestones and the installation bed.



RESISTANT TO FREEZE/THAW CYCLES



RESISTANT TO DE-ICING SALTS



RESISTANT TO SEAWATER



MAXIMUM PRACTICALITY

Pre-blended, ready-to-use product. Just add water and mix with a power mixer for 3 minutes.



QUICK SETTING AND QUICKLY READY FOR USE



SUITABLE FOR SURFACES WITH VEHICLE ACCESS

(combined with suitable installation mortar).



COMPLETE SISTEM

With installation of **Mapestone TBF 60**.



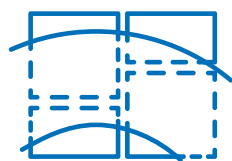
D'Azeglio Square, Florence, Italy

Redevelopment of D'Azeglio Square and via della Colonna.

For the construction of the driveway of the square and of via della Colonna, the Municipality decided to install the ancient paving. Each single element is hand-made, featuring the typical, irregular trapezoid base.

Considering the characteristics of the stone material and the need for a vehicular passage, the paving was installed on a compact bedding made with **Mapestone TFB 60**, pre-blended mortar specific for highly resistant and durable installation beds. For grouting was chosen **Mapestone PFS 2 Visco**, pre-blended, low viscosity mortar, ideal for effectively filling the air pockets around the irregular slabs and in the interface with the installation bed.





Mapestone PFS PCC 2

DESCRIPTION

Pre-blended polymer-modified mortar for grouting joints in architectural stone paving

Mortar with a low modulus of elasticity, exceptional physical-chemical characteristics suitable for areas exposed to dry/damp cycles specified by exposure class XF4. Highly resistant to compression, de-icing salts, freeze-thaw cycles and seawater, it is suitable for grouting **architectural stone paving in class P4, P5, P6, P7, P8, P9 according to standard UNI 11714-1:2018.**



POT LIFE OF THE MIX Approx. 20 minutes, at +20°C

WAITING TIME BEFORE CLEANING 20-30 minutes, at +20°C

SET TO LIGHT FOOT TRAFFIC Approx. 24 hours, at +20°C

READY FOR USE 7 days, at +20°C

COLOURS Neutral

STORAGE 12 months

CONSUMPTION According to the width of grouts and the size of stone elements

PACKAGING 25 kg bags

AREAS OF USE



WHERE TO USE

- Climatic zones with large day/night temperature variations
- Lithotypes with high coefficient of thermal expansion
- Small blocks
- Smaller bricks
- Cobblestones
- Slabs
- Blocks



DURABLE AND STRONG



IDEAL FOR AREAS SUBJECTED TO LARGE DAY/NIGHT TEMPERATURE VARIATIONS AND LITHOTYPES WITH HIGH COEFFICIENT OF THERMAL EXPANSION



QUICK SETTING AND QUICKLY READY FOR USE



UNIFORM GROUTS, WITHOUT CRACKS

Thanks to its low water/cement ratio **Mapestone PFS PCC 2** is characterised by its low shrinkage rate, which means it does not generate the formation of cracks.



SUITABLE FOR SURFACES WITH VEHICLE ACCESS
(combined with suitable installation mortar).

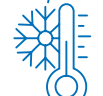


COMPLETE SISTEM

With installation of **Mapestone TFB 60**



HIGH COMPRESSIVE STRENGTH



RESISTANT TO FREEZE/THAW CYCLES



RESISTANT TO DE-ICING SALTS



RESISTANT TO SEAWATER



MAXIMUM PRACTICALITY
Ready-mixed, ready-to-use product. Just add water and mix with a power mixer for 3 minutes.



Duca d'Aosta Square, Milan, Italy

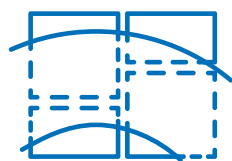
Redevelopment of the Square in front of the Milan Central Railway Station.

The square paving was refurbished using granite slabs and river cobblestones. The paving was installed on **Mapestone TFB 60**, pre-blended mortar specific for highly resistant and durable installation beds. For grouting joints was chosen **Mapestone PFS PCC 2**, pre-blended mortar with a low modulus of elasticity, ideal for extreme temperature variations with high expansion coefficient large format stones.



A photograph of a cobblestone street in Forcola, Italy. The street is paved with irregular, light-colored stones. On the left is a two-story yellow building with a dark arched door and several windows. On the right is a stone building with a curved wall and a small arched doorway. In the background, a steep, forested hill rises. A blue text box is overlaid on the right side of the image.

Joints for architectural stone
paving on loose bedding



Mapestone Joint

DESCRIPTION

Binder for creating elastic and pervious architectural stone paving

One-component, solvent-free, polyurethane binder with a characteristic odour for creating **elastic** and **pervious** architectural stone paving.

Two application methods:

- 1 - Mapestone Joint Cube** for small blocks, cobblestones and paving bricks in class P4, P5, P6, P7, P8, P9 according to standard UNI 11714-1:2018.
- 2 - Mapestone Joint Slab** for slabs and blocks in class P4, P5, P6.



TIME TO FORM SKIN Approx. 3 hours and 30 minutes

SET TO LIGHT FOOT TRAFFIC Approx. 24 hours, at +20°C

READY FOR USE 48-72 hours, at +20 °C

COLOURS Amber

STORAGE 12 months

CONSUMPTION According to the width of grouts and the size of stone elements

PACKAGING 25 kg cans, 200 litre drums and 1000 litre tanks

AREAS OF USE MAPESTONE JOINT SLAB



AREAS OF USE MAPESTONE JOINT CUBE



PERVIOUS



DURABLE
AND STRONG



HIGH COMPRESSIVE
STRENGTH



RESISTENTE AI CICLI
GELO/DISGELO



RESISTANT TO
DE-ICING SALTS



RESISTANT
TO SEAWATER



NOISE REDUCING



QUICK SETTING AND QUICKLY
READY FOR USE



SUITABLE FOR SURFACES
WITH VEHICLE ACCESS
(Combined with suitable bedding)

WHERE TO USE MAPESTONE JOINT CUBE

- Small blocks
- Paving bricks
- Cobblestones

WHERE TO USE MAPESTONE JOINT SLAB

- Slabs
- Blocks



Private residence, Albiano, Italy

Realisation of new residential flooring.

The pavement around the residence was made using split porphyry stones with opus incertum laying technique on a gravel pervious bed, bonded with **Mapestone Joint**, which was used also for sealing.





San Michele Appiano centre, Italy

*Redevelopment of Piazza del Municipio
in San Michele centre.*

The centre of San Michele was redeveloped using an elastic and pervious paving on loose bedding of porphyry small blocks, **Mapestone Joint** was used for joints.

The designers of the paving wanted to represent the grapes, excellence product of the Appiano area, creating a circular installation pattern and selecting 3 different types of porphyry colours. Paving created using **Mapestone Joint** is elastic and does not require joint positioning. The design is therefore unaltered and perfectly reproduced in the installation pattern.





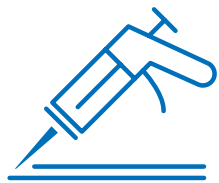
Elastic sealants

A **complete range of coloured products** for any request of sealing of floorings and coatings made of ceramic tiles, natural stone and glass mosaics.

Certified according to the most severe international standards and with very low emission level of volatile organic compounds.

Mapei sealants are developed through constant research with the aim of introducing **high quality products** on the market to make application **easy, quick** and **guaranteed**.

Only a few of the products from the range are presented in this document, and their characteristics make them suitable for specific applications for flooring in ceramics, natural stone and glass mosaics, as well as for architectural stone paving.

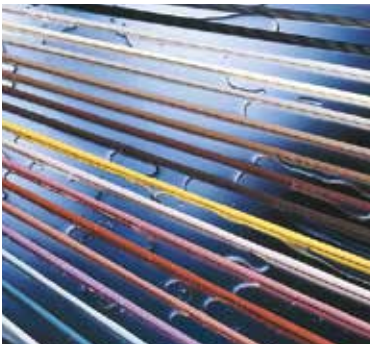


Mapesil AC

DESCRIPTION

Pure, solvent-free, highly flexible and mould-resistant acetic silicone

Pure, **mould-resistant**, solvent-free acetic silicone sealant with **BioBlock®** technology, for compression and traction movements up to 25% of the width of joint. Available in all colours of **Mapei** grouts.



MOVEMENT ALLOWED	25%	WORKABILITY	10 minutes
MODULUS OF ELASTICITY AT 100% ELONGATION	0.35 N/mm ²	COLOURS	34 colours and transparent
SHORE A HARDNESS	20	EMICODE	EC1 Plus - very low emission
		CONSUMPTION	3.1 meters per 310 ml cartridge (10x10 mm section)
		PACKAGING	310 ml cartridges

AREAS OF USE



WIDE RANGE OF CERTIFICATIONS

European certification for use on façades, around windows, in healthcare settings and for pedestrian paving; CE marking and many other types of certification.



BONDS PERFECTLY



HIGH FLEXIBILITY

Low modulus of elasticity, ideal for sealing joints subjected to large deformations.



HIGH THERMAL AND CHEMICAL RESISTANCE

Resistant to constant temperatures from -40°C to +180°C.



MOULD-RESISTANT (BIOBLOCK®)

Excellent resistance to water. Mould-resistant.



SOLVENT-FREE

Pure, solvent-free acetic silicone sealant.



EXCELLENT DURABILITY

Remains elastic and highly adhesive, does not shrink, does not yellow and does not change colour.



WIDE RANGE OF COLOURS

34 colours coordinated with Mapei grouts.

WHERE TO USE

- Glass.
- Ceramics.
- Anodised aluminium.
- Sealing joints in wall and floor ceramic and cement coverings.
- Sealing joints between sanitary ware and ceramic tiles in kitchens, bathrooms and showers.
- Sealing expansion joints in swimming pools.
- Sealing glazing of door and window frames.

CERTIFICATIONS & TECHNOLOGIES



Avalon Park, Miskolctapolca, Hungary

Construction of a wide touristic and multifunctional complex with the use of six Mapei product lines.

Mapei adhesives for the installation of floor and wall coverings were used in the whole complex. These included **Ultralite S2** for thin, large format porcelain tiles, **Keraflex Maxi S1** for natural stone on walls, floors and on the building's façades, and **Elastorapid** for the installation of mosaic in the swimming-pools. **Kerapoxy CQ**, acid-resistant, bacteriostatic with **BioBlock®** technology, was used to grout the joints in the swimming-pools and in the kitchen, while the two-component decorative grout **Kerapoxy Design** mixed with golden **MapeGlitter** were used for grouting the three-dimensional installations in the wellness area. The expansion joints were sealed with **Mapesil LM** in the areas where natural stone was installed and with **Mapesil AC** on surfaces covered with tiles.

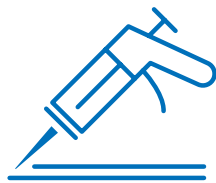


Sportzentrum Gstaad, Switzerland

Extension and renovation of the Gstaad sports centre, a building of the Seventies that is recognised as a historical monument.

Mapei was chosen for the substrate preparation and the installation of 3,000 m² of porcelain tiles and glass mosaics in swimming pools, showers, changing rooms and Turkish baths. All the areas exposed to water were waterproofed with **Mapelastic**. **Elastorapid**, a highly deformable adhesive, was chosen for installing ceramics and mosaics in damp environments. For the grouts in environments subjected to washing with aggressive detergents, the epoxy grout **Kerapoxy CQ** was used in view of its antibacterial and acid-resistant properties. The joints were sealed with the pure acetic silicone **Mapesil AC** in view of its excellent resistance to water and to the formation of moulds thanks to **Mapei BioBlock®** technology.





Mapesil LM

DESCRIPTION

Pure, neutral, highly flexible and mould-resistant silicone sealant for natural stone

Neutral, **mould-resistant**, solvent-free silicone sealant with **BioBlock®** technology **for stone**, for compression and traction movements up to 25% of the width of joint.



MOVEMENT ALLOWED	25%	WORKABILITY	15 minutes
MODULUS OF ELASTICITY AT 100% ELONGATION	0.35 N/mm ²	COLOURS	9 colours and transparent
SHORE A HARDNESS	21	CONSUMPTION	3.1 meters per 310 ml cartridge (10x10 mm section)
		PACKAGING	310 ml cartridges

AREAS OF USE



DOES NOT STAIN, IDEAL FOR SEALING STONE

No volatile plasticisers: particularly recommended for stone, marble, stone material and all materials sensitive to acids.



SUITABLE FOR EXTERNAL FAÇADES

Thanks to its low modulus of elasticity: prevents the formation of stains and absorbs high rates of deformation in joints.



MOULD-RESISTANT

BioBlock® technology impedes the formation of mould on the surface of joints.



STABLE SEAL OVER THE YEARS

Excellent resistance to atmospheric agents and ageing, including when exposed to bad weather conditions, industrial surroundings, temperature changes and water.



SOLVENT-FREE, ODOURLESS

Neutral silicone, totally solvent-free, odourless.



WIDE RANGE OF CERTIFICATIONS

Suitable for stone and marble; European certification for use on façades, around windows, in healthcare centres and on pedestrian paving.



HIGHLY ADHESIVE

Bonds perfectly, including without primer, on most types of building material.



RANGE OF COLOURS

In 9 colours coordinated with the Mapei coloured grouts collection and transparent.

WHERE TO USE

- Stone (marble, granite, sandstone and quartz).
- All materials sensitive to acids and plasticising agents.
- Bricks, cellular concrete and varnished or enamelled wood.
- Non-absorbent substrates (glass, ceramics, clinker, enamelled surfaces, water and solvent-based varnishes, metals, etc.).
- Absorbent mineral substrates (concrete, render and fibre-cement).
- Sealing joints between pre-fabricated panels; window/door fittings and walls, different coating materials.

CERTIFICATIONS & TECHNOLOGIES

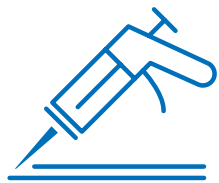


University of Rome Tor Vergata, Italy

Construction of the new Rectorate and the new Faculty of Law.

The three new buildings with a trapezoid shape, were covered with travertine marble. **Keraflex Maxi S1** and **Ultracolor Plus** were used for installing the marble tiles on the façade and on the square, the joints were sealed with **Mapesil LM**, neutral silicon ideal for sealing natural stone and façade elements.





Mapeflex PU 45 FT

DESCRIPTION

One-component polyurethane hybrid sealant with a high modulus of elasticity

Rapid-hardening paintable polyurethane sealant and adhesive **with a high modulus of elasticity** for compression and traction movements up to 20% of the width of joint.



MOVEMENT ALLOWED 20%

MODULUS OF ELASTICITY AT 100% ELONGATION 0.80 N/mm²

SHORE A HARDNESS 38

WORKABILITY 35 minutes

COLOURS White, 111 grey, 113 grey, brown, beige, black

CONSUMPTION 3 meters per 300 ml cartridge
6 meters per 600 ml sausage (10x10 mm section)

PACKAGING 300 ml cartridges, 600 ml sausages

AREAS OF USE



ONE SINGLE PRODUCT FOR SEALING AND BONDING



HIGH RESISTANCE TO TRAFFIC



SUCKER EFFECT
For bonding on vertical surfaces.



PAINTABLE



HIGHLY ADHESIVE EVEN WITHOUT PRIMER



RAPID-HARDENING
Quickly ready for use.



CERTIFIED PRODUCT
European certification for use on façades and on pedestrian paving.

CERTIFICATIONS & TECHNOLOGIES



WHERE TO USE

- Sealing expansion and distribution joints in **civil and industrial floors**.
 - Industrial floors subject to vehicular traffic, including heavy vehicles, or chemical attack by hydrocarbons.
 - Concrete floors for car-parks, supermarkets, shopping centres and warehouses.
 - Ceramic floors and walls, including in areas subject to intense traffic (supermarkets, industrial environments).
- Used as an adhesive for flexible bonding of construction features instead of using screws, nails and lightweight fittings.
- Compatible with all absorbent mineral substrates, metal surfaces, varnished surfaces, wood, stone, brickwork and glass.

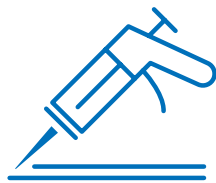


Canalicchio Wine Cellar, Monatalcino, Italy

Tuscan winery

The internal floors were laid using the pre-blended mortar for screeds **Topcem Pronto**, on which the large format tiles were installed using the high-performance, deformable cementitious adhesive with low environmental impact **Keraflex Maxi S1 zero**. Thanks to its antibacterial and mechanical properties and its resistance to acids, the epoxy mortar **Kerapoxy CQ** was chosen for grouts. The joints were sealed with **Mapeflex PU 45 FT**, the sealant ideal for industrial floors subject to heavy traffic and to aggressive chemicals.





Mapeflex MS45

DESCRIPTION

One-component hybrid sealant with a high modulus of elasticity also for wet substrates

Paintable hybrid sealant and adhesive with a high modulus of elasticity **also for wet substrates**, for compression and traction movements up to 20% of the width of joint. Suitable for contact with drinking water.



MOVEMENT ALLOWED	20%	COLOURS	White, 113 grey, brown, black
MODULUS OF ELASTICITY AT 100% ELONGATION	0.66 N/mm ²	EMICODE	EC1 Plus - very low emission
SHORE A HARDNESS	43	CONSUMPTION	3 meters per 300 ml cartridge 6 meters per 600 ml sausage (10x10 mm section)
WORKABILITY	35 minutes (+23°C - 50% R.H.)	PACKAGING	300 ml cartridges, 600 ml sausages

AREAS OF USE



ONE SINGLE PRODUCT FOR SEALING AND BONDING



ON DRY AND WET SURFACES

Suitable also for damp substrates. Does not blister, including at high moisture levels.



RAPID AND EASY TO APPLY

Easy to extrude and smooth over, including at low temperatures. Rapid-hardening.



VERSATILE

Bonds to the most widely used materials.



PAINTABLE



HIGHLY ADHESIVE EVEN WITHOUT PRIMER

Forms a strong bond, including on compact or absorbent substrates.



HIGH RESISTANCE TO TRAFFIC



SAFE FOR INSTALLERS

Solvent-free and with very low emission of volatile organic compounds.



CERTIFIED PRODUCT

European certification for use on façades and around windows and on pedestrian paving; certified EC1 Plus – very low emission of VOC; certified for contact with potable water; CE marking.

WHERE TO USE

- Sealing expansion and distribution joints in **traditional and ventilated façades; residential and industrial floors** also subjected to intense vehicle traffic.
- Used as an adhesive for flexible bonding of construction features instead of using screws, nails and lightweight fittings.
- Compatible with a wide range of materials:** cement, brickwork, steel, copper, aluminium, pre-painted surfaces, glass, gypsum, wood, ceramic and clinker, insulating materials and many types of plastic.
- Suitable also for **wet substrates**.

CERTIFICATIONS & TECHNOLOGIES



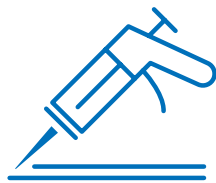
Prague Subway, Czech Republic

Construction of four new subway stations.

Mapei products were used for installing ceramic tiles in the new Prague subway. The extremely large format tiles 3x1 m were bonded with the highly deformable adhesive **Ultraflex S2 Mono**.

For 60x60 and 150x75 cm tiles, the cementitious adhesives **Keraflex Extra S1**, **Keraflex Maxi S1** and **Keraquick** were used. All the joints were grouted with the cementitious mortar **Keracolor FF**, while the expansion joints between the large format tiles were sealed with hybrid sealant **Mapeflex MS45**.





Mapeflex E-PU 21 SL

DESCRIPTION

High-strength, castable sealant with high modulus of elasticity

Two-component, **high-strength, castable** epoxy-polyurethane sealant **with high modulus of elasticity** for compression and traction movements up to 10% of the width of joint.



MOVEMENT ALLOWED	10%	COLOURS	113 grey, colourless for custom colouring with Mapecolor Paste
ELONGATION AT BREAK	90%	CONSUMPTION	0.145 kg/metre (joint section 10 x 10 mm)
SHORE A HARDNESS	60	PACKAGING	5 kg bucket (A+B)
WORKABILITY	40 minutes		

AREAS OF USE



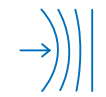
HIGH MECHANICAL STRENGTH
Withstands high mechanical stress due to pedestrian and vehicular traffic.



HIGH THERMAL AND CHEMICAL RESISTANCE
Withstands weathering, temperature variation and chemicals. Withstands in continual use at temperatures between -30°C and +80°C.



EASY TO APPLY
Fluid consistency, castable within 40 minutes.



WITH HIGH MODULUS OF ELASTICITY
Suitable for sealing joints subject to small movements up to 10% of the width of joint.



BONDS PERFECTLY



SOLVENT-FREE
Epoxy-polyurethane, solvent-free sealant.



EXCELLENT DURABILITY
Even after several years of exposure to external stress, it remains elastic and highly adhesive. It does not shrink or yellow and its colour remains unchanged.



CUSTOMISED RANGE OF COLOURS
Available also in the neutral version to be coloured according to the needs of the customer with the coloured pastes **Mapecolor Paste**.

WHERE TO USE

- Sealing horizontal joints, in exterior and interior also use subject to **high mechanical stress**.
- Abrasion resistant sealing of joints in **industrial floors and subject to heavy traffic**, both in interior and exterior.
- Sealing joints where a castable, resistant to mechanical stress and to **chemicals, water and vapor proof** product is required.
- Sealing expansion and contraction joints in commercial, residential and industrial floors and in **architectural paving**.
- Sealing joints in ceramic floors subject to heavy traffic, both pedestrian and vehicular, such as **supermarkets, warehouses, production areas, sidewalks, walkways, arcades and squares**.



CERTIFICATIONS & TECHNOLOGIES



Cover: Former Zedda-Piras distillery area, Cagliari, Italy

EVERYTHING'S OK WITH MAPEI

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