Important tips:



Once mixed, *Kerapoxy* is much easier to apply and clean up within the first 30 minutes. *Kerapoxy* also boasts a working time of up to 60 minutes.



If you are installing *Kerapoxy* by yourself, use a 1 U.S. gt. (946 mL) container.



If you have someone to help you with the cleanup, use a 1 U.S. gal. (3,79 L) container.

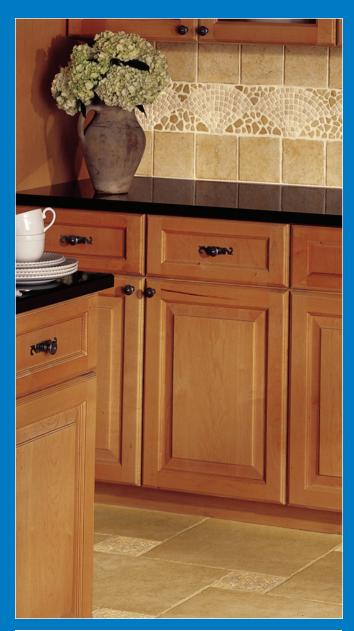
We recommend using a 1 U.S. qt. (946 mL) container when grouting countertops and vertical surfaces. Smaller quantities are easier to control and are less likely to harden before completely applied.



Prepare to work at a comfortable pace! *Kerapoxy* will require more time to apply and clean than conventional Portland-cement-based grouts. Using the proper tools and application procedures will greatly enhance your efficiency.

Tools for installing *Kerapoxy* as a grout:

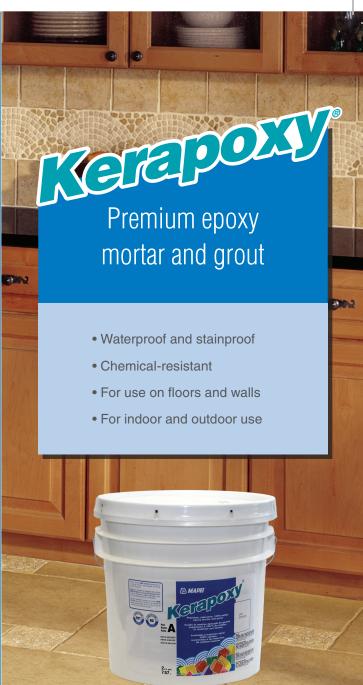
- ☐ Proper personal protective equipment (PPE)
- Margin trowel (if mixing by hand) or drill mixer with a paddle suitable for epoxy
- ☐ Good supply of clean water
- ☐ Dense rubber grout float with new, clean edges
- ☐ Cellulose sponge (ordinary foam sponges will react with *Kerapoxy* and disintegrate)
- ☐ White nylon scrubpads
- ☐ Terrycloth-type towel



For more information on the complete line of **MAPEI** products, call **1-800-42-MAPEI** (1-800-426-2734) or visit our Website at **www.mapei.com.**

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How to install Kerapoxy as a grout

Before you start...

Avoid installing in temperatures below 60°F (16°C) and above 90°F (32°C).



STEP 1

Remove the Part B bottle from the protective plastic bag found inside the *Kerapoxy* container. Pour the entire contents of Part B into Part A (premixed paste). Place the screwcap back on the Part B bottle and turn the bottle upside down.



Mix both parts uniformly by either drill mixing at a low speed or using a margin trowel to mix by hand. Add any remaining Part B liquid still in the bottle. Make sure to completely combine both parts; any unmixed material



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STEP 2

will not harden.



STEP 3

Once the *Kerapoxy* is mixed, empty the entire mixture onto the surface to be grouted and place in small piles to extend working time. Apply immediately.

NOTE: When applying *Kerapoxy* grout on walls, start from the bottom and work your way up. Follow by spritzing water onto the vertical surface and cleaning as previously directed.



Grasp the rubber grout float using both hands and spread Kerapoxy into the tile joints. Make sure to completely fill the grout joints. Hold the rubber grout float at a 45° angle. Using the sharp edge of the float, pull it across the tile surface so as to remove the excess *Kerapoxy*. Wipe off the material from the float after each swipe. Continue until all excess *Kerapoxy* has been removed.

STEP 5

Soak a white nylon scrubpad with clean water without squeezing out any excess. Apply immediately to the freshly applied *Kerapoxy* and lightly scrub the grouted surface until suds form.



STEP 6

Use the rubber float as a squeegee to collect the water slurry. Discard slurry in accordance with local bylaws.



STEP 7

While the Kerapoxy grout is still fresh, soak a terry-cloth type of towel. Wring out most of the water, and then lay the towel flat on the tile and drag it across as shown.

NOTE: Heavy terrrycloth towels work most effectively. Another option is a cellulose sponge.

After you are done...

A neutral cleaner can be used the next day for followup cleaning. Scrub the tile area using a nylon pad and rinse with warm water. If a film still is evident after

21 hours, a specially designed epoxy film remover can be used. Questions? Call 1-800-42-MAPEI (1-800-426-2734).